

**KENWOOD**  
HI/FI STEREO COMPONENTS

# SERVICE MANUAL

**KX-500**



**STEREO CASSETTE DECK**

**CONTENTS**

EXTERNAL VIEW .....	3
INTERNAL VIEW .....	4
BLOCK DIAGRAM .....	5
LEVEL DIAGRAM .....	6
DISASSEMBLY FOR REPAIR .....	7
ADJUSTMENT .....	9
MEASUREMENT .....	15
LUBRICATION .....	18
EXPLODED VIEW .....	19
PC BOARD .....	20
SCHEMATIC DIAGRAM .....	21
PARTS LIST .....	22

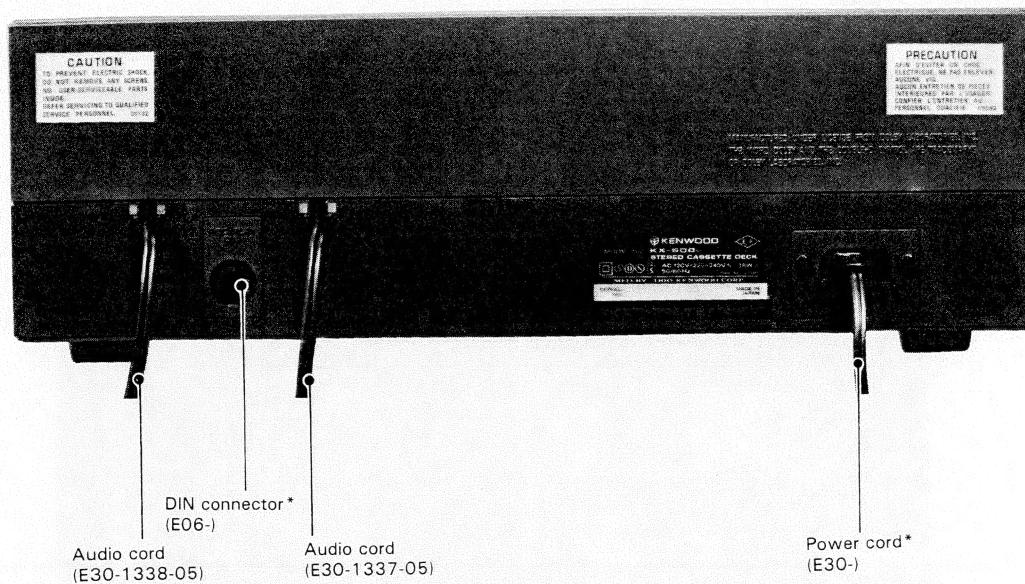
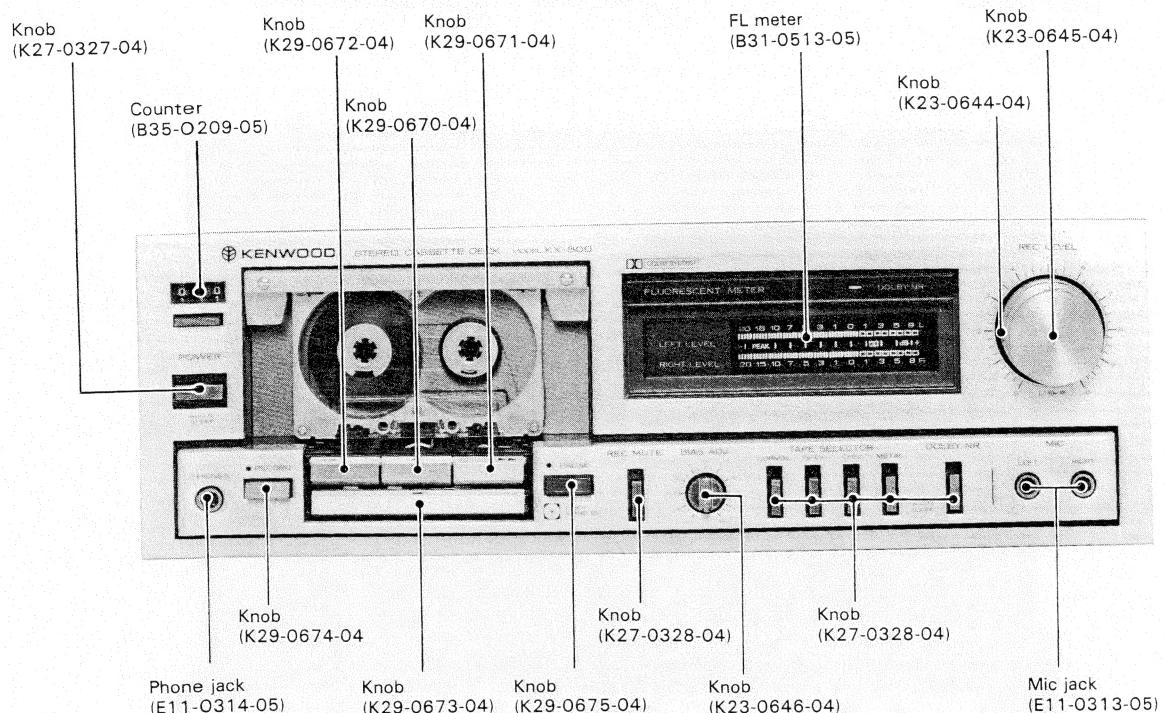
**Note:**

Component and circuitry are subject to modification to insure best operation under differing local conditions. This manual is based on, the U.S.(K) standard, and provides information on regional circuit modification through use of alternate schematic diagrams, and information on regional component variations through use of parts list.

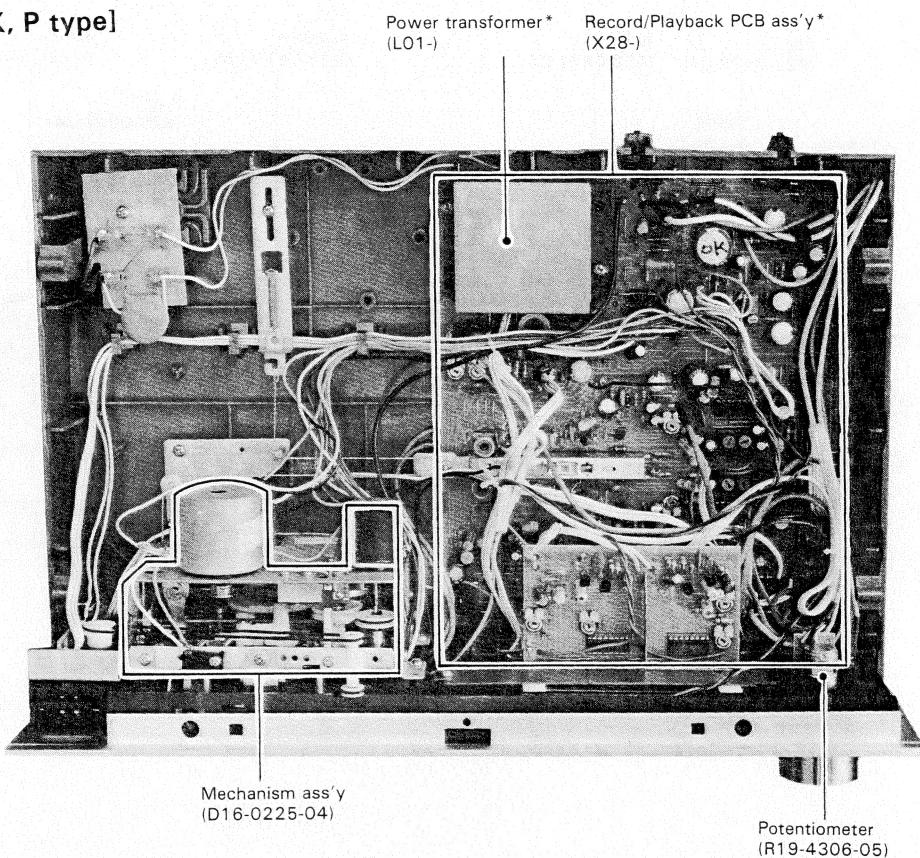
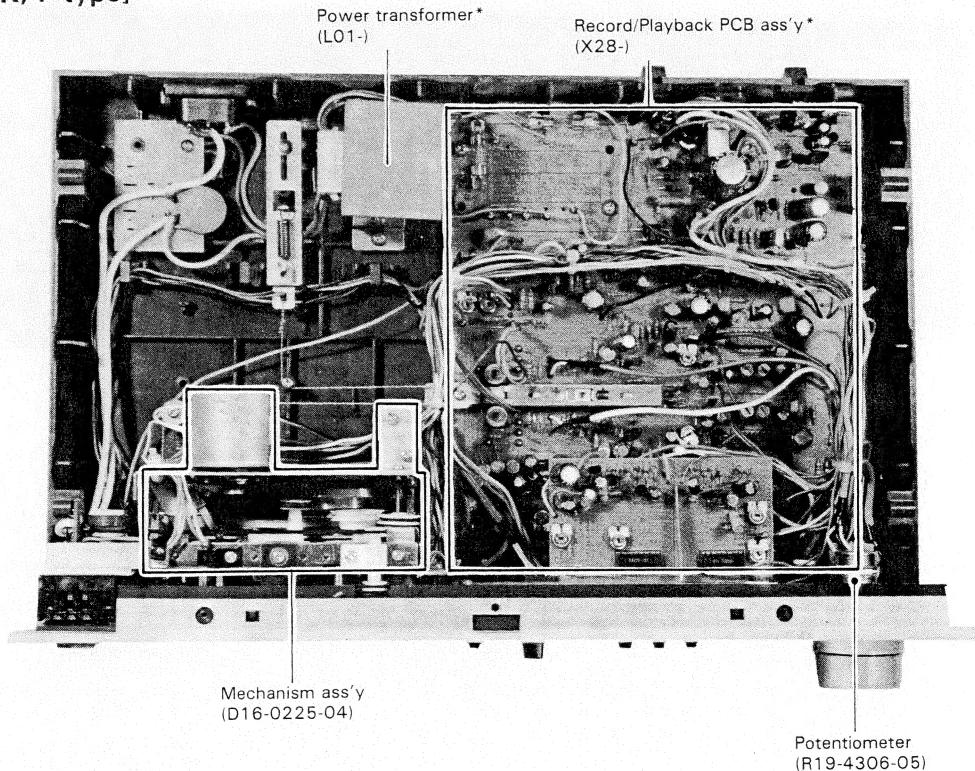
Region	Code
U.S.A.	K
Canada	P
PX	U
Australia	X
Europe	W
England	T
South Africa	S
Other Areas	M
Audio Club	H

Dolby is a trademark of Dolby Laboratories Inc.

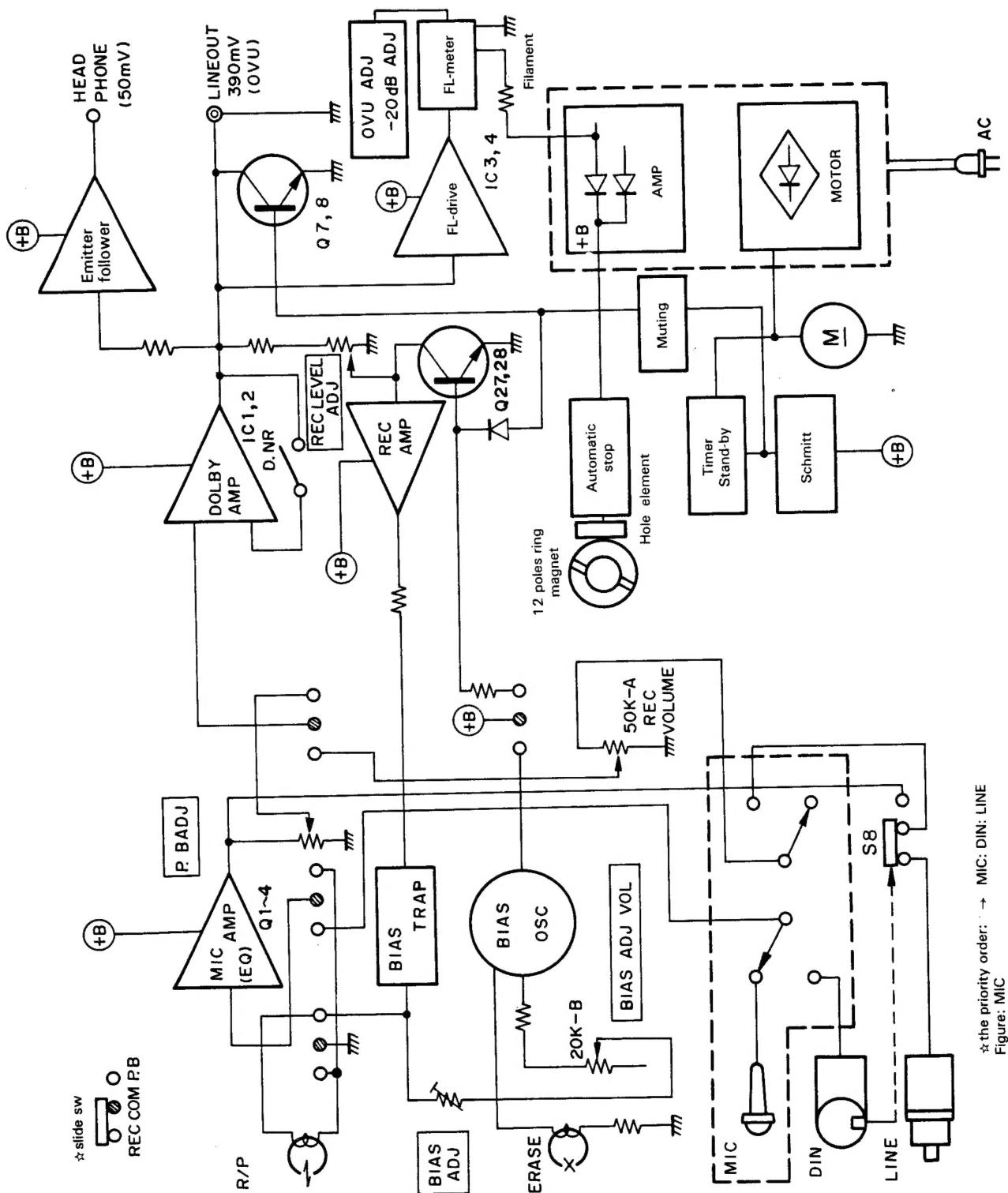
## EXTERNAL VIEW



\* Refer to Parts list.

**INTERNAL VIEW****[K, P type]****[Except K, P type]**

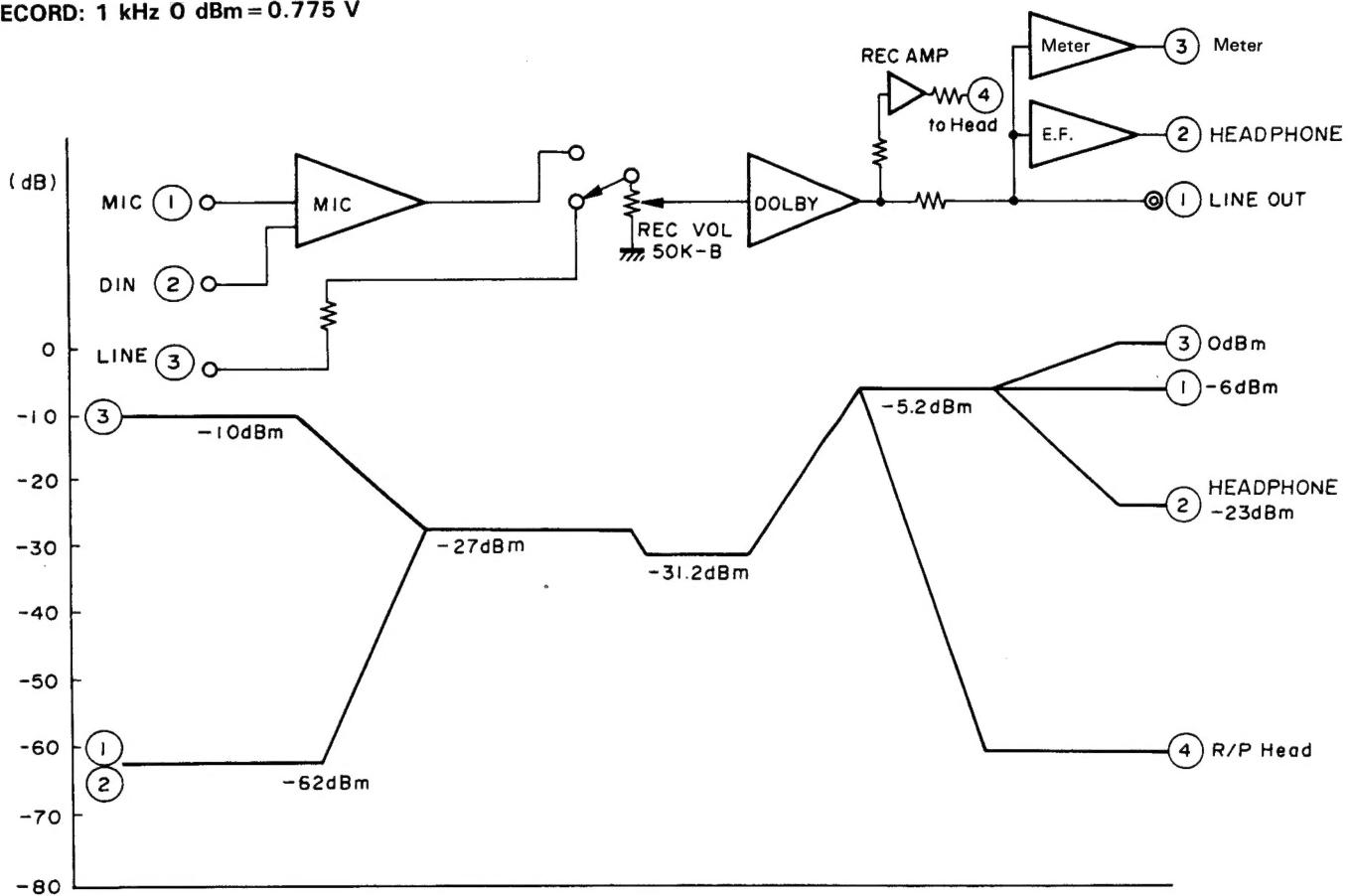
## BLOCK DIAGRAM



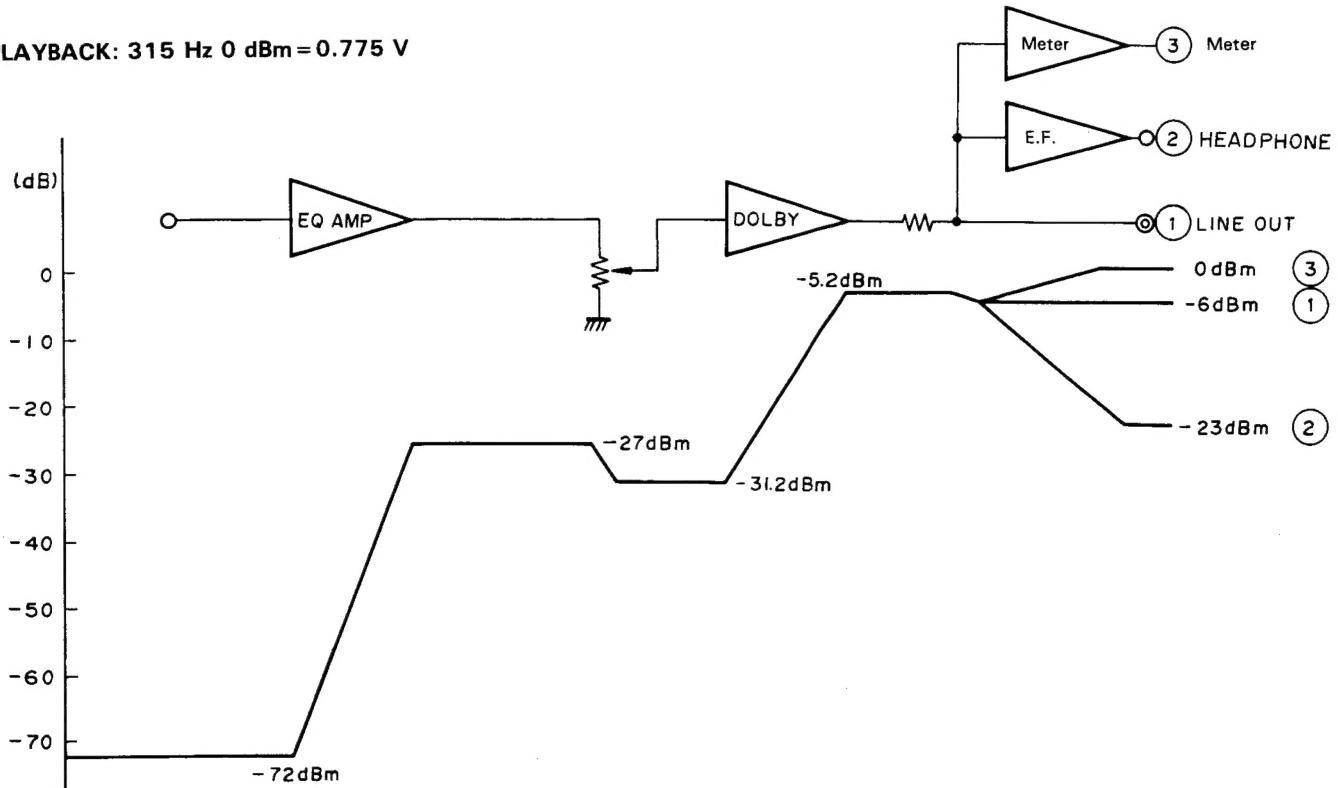
↗ the priority order: → MIC: DIN: LINE  
 Figure: MIC

## LEVEL DIAGRAM

RECORD: 1 kHz 0 dBm = 0.775 V



PLAYBACK: 315 Hz 0 dBm = 0.775 V



## DISASSEMBLY FOR REPAIR

### CORD STRINGING OF REC SWITCH

Arrange the wire as shown in Fig. 1.

Route the wire as shown in Fig. 2 and hook the end of the wire to Rec lever B. In the stop mode, fix Rec lever B with no slack wire. Check the function in the Rec mode.

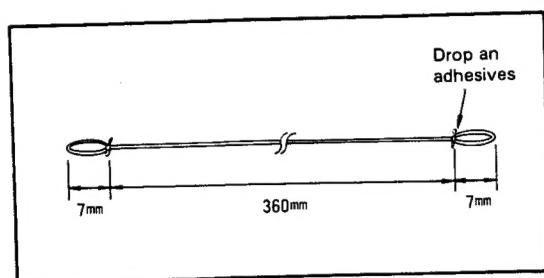


Fig. 1

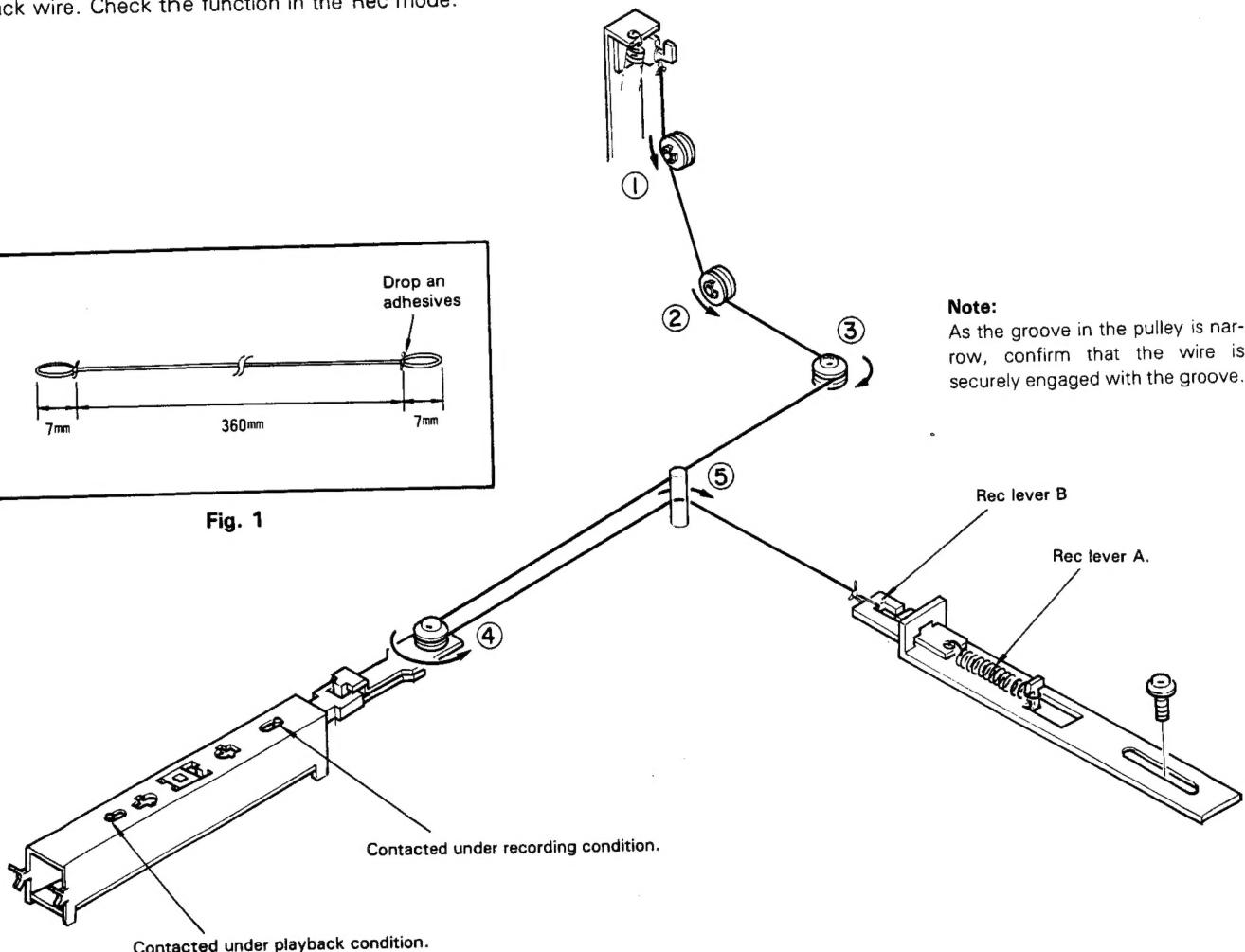
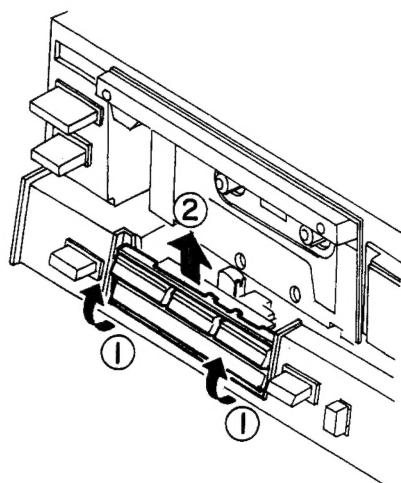


Fig. 2

### REMOVAL OF THE OPERATION KNOB

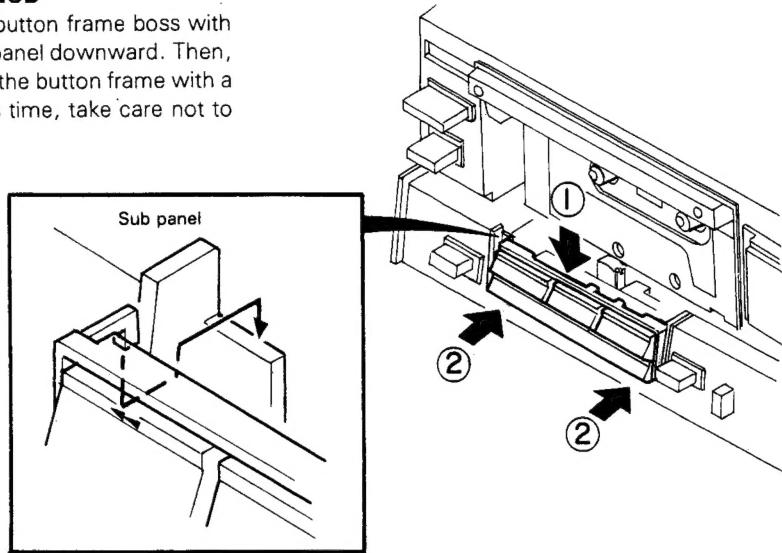
When removing the operation knobs ass'y from the unit, hook your fingers at the bottom of the knobs and lift it upwards.



## DISASSEMBLY FOR REPAIR

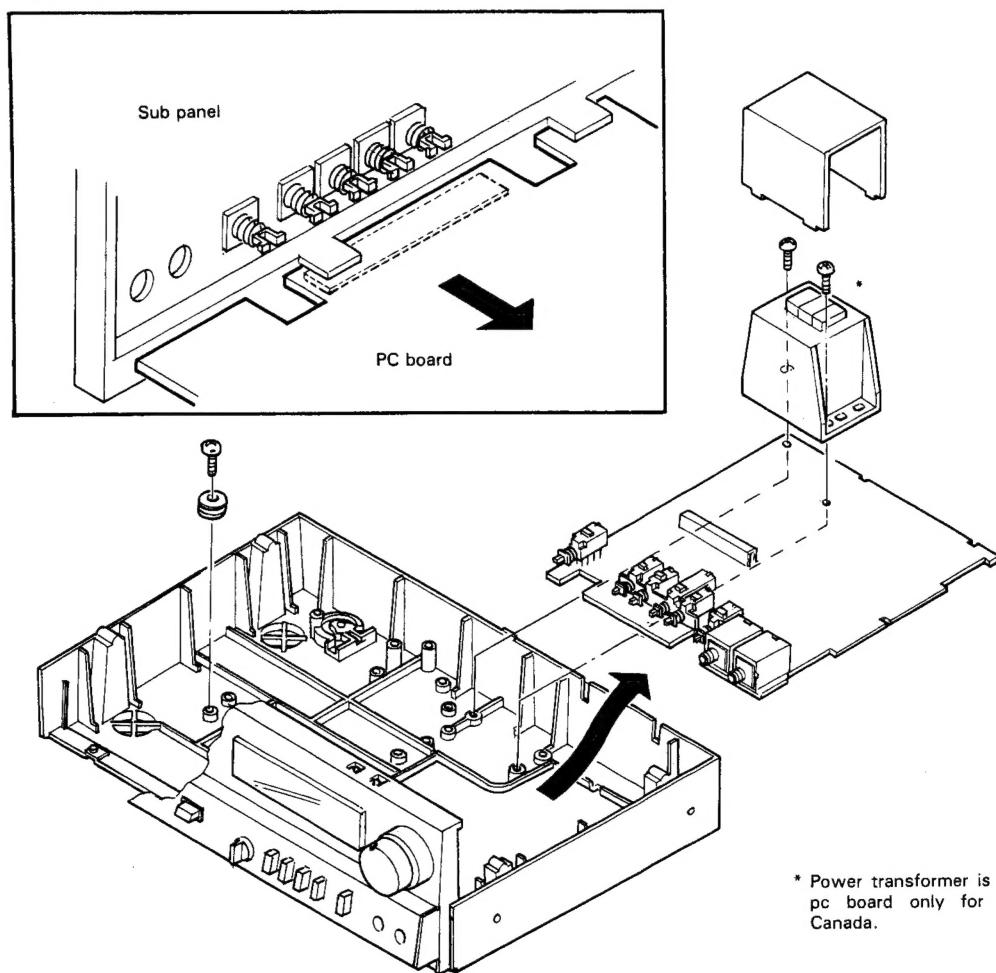
## MOUNTING OF THE OPERATION KNOB

Insert the button frame engaging the button frame boss with the sub panel and depress the button panel downward. Then, press the right and left lower corner of the button frame with a screwdriver, etc. until it clicks. At this time, take care not to scratch the button frame.



## R/P PCB ASS'Y

When removing the R/P PC board from the unit, remove the screw from PC board. Remove the PC board backwards.



\* Power transformer is mounted on pc board only for U.S.A. and Canada.

## ADJUSTMENT

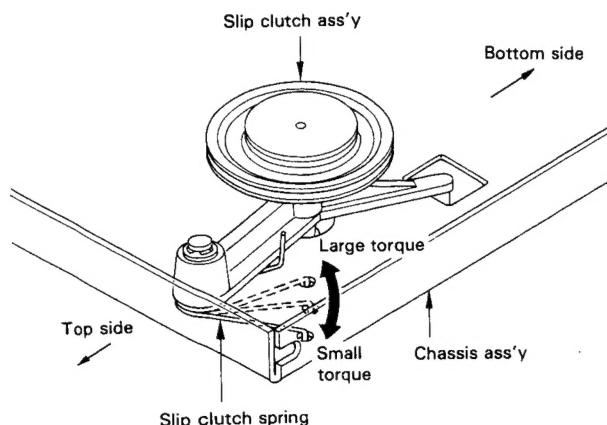
### 1. Adjustment of Take-Up Torque (Forward Torque)

#### Note:

Take-up torque should be measured after the flywheel components, flat belt, etc. are cleaned. If this treatment is omitted, basic characteristics such as constant running, wow and flutter, etc. may be influenced adversely.

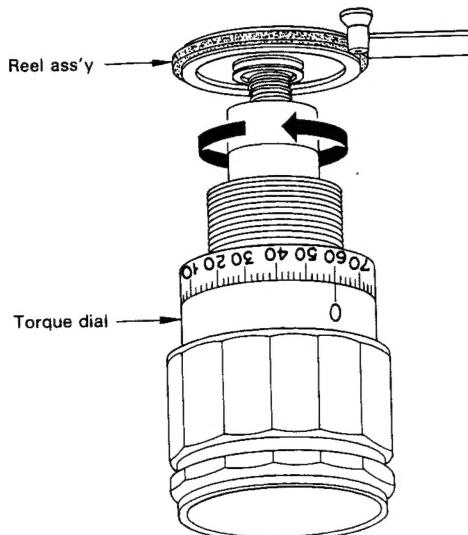
If the take-up torque is out of the standard 40~75 cm, repair as follows:

- (1) Change the inserted hole of the slip clutch spring.
- (2) Replace the slip clutch spring.
- (3) Replace the slip clutch ass'y.



### 2. Measurement of Torque

Use a torque dial or a cassette type torque gauge.



### 3. Confirmation of Wow and Flutter

#### Note:

If the wow and flutter is out of the standard, repair as follows:

- (1) Clean the flat belt and the pinch roller with alcohol.
- (2) Adjust the thrust screw, if necessary.
- (3) Replace the flywheel ass'y, if necessary.
- (4) Replace the flat belt and the pinch roller, if necessary.

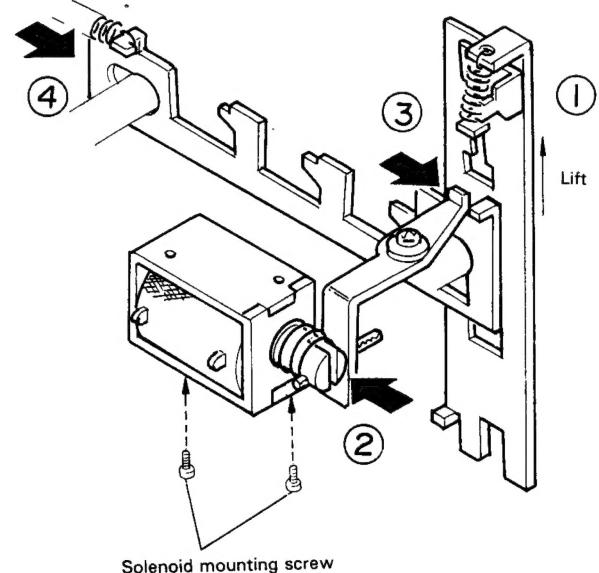
### 4. Checking the Auto-Stop Mechanism

If the auto-stop mechanism does not function, first check the functioning of the solenoid.

- (1) Manually raise the Rec lever 1.

- (2) Manually insert the solenoid core 2.

At this time, the playback mode should be released. If the solenoid's stroke is too short, loosen the solenoid mounting screws and re-position the solenoid.



## ADJUSTMENT

## 1. Test Instrument

- Solid state volt meter:  
SSVM
- Audio frequency generator:  
AG
- Oscilloscope
- Frequency counter
- Weighting filter  
(ASA A characteristic with NAB curve)
- Band pass filter  
(Center frequency: 100 Hz, 1 kHz,  
Attenuation: 18 dB/oct. or more)
- Cassette type torque gauge
- Spring balance

## 2. Test Tape

- a) Test tape for recording system adjustment  
NORMAL:  
MAXELL UD-XLI (T93-0013-15)
- CHROME (for measurement):  
TDK AC-511. (T93-0010-05) or SAC-60
- b) Test tape for playback measurement  
TEAC MTT-111 (Tape speed, azimuth)  
TEAC MTT-216R  
(MTT-116R) (Frequency characteristic)  
TEAC MTT-216  
(MTT-116U) (Frequency characteristic)
- c) Cleaning Tape (T93-0014-05)

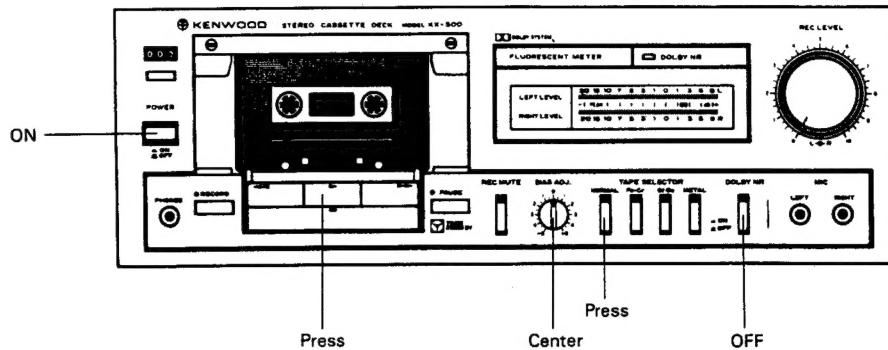
## 3. Meaning of Technical Words

- a) **Normal recording level:** A level to obtain residual magnetic flux of 160 pWb/mm on the standard recording tape, which is 4 dB below the level 315 Hz, 0 dB (250 pWb/mm) of the test tape (MTT-216R).
- b) **Normal input level:** The standard input level necessary for obtaining the normal recording level. The levels at respective input jacks are as specified below. However 80 kΩ resistor should be inserted in the input of the DIN connector in series.

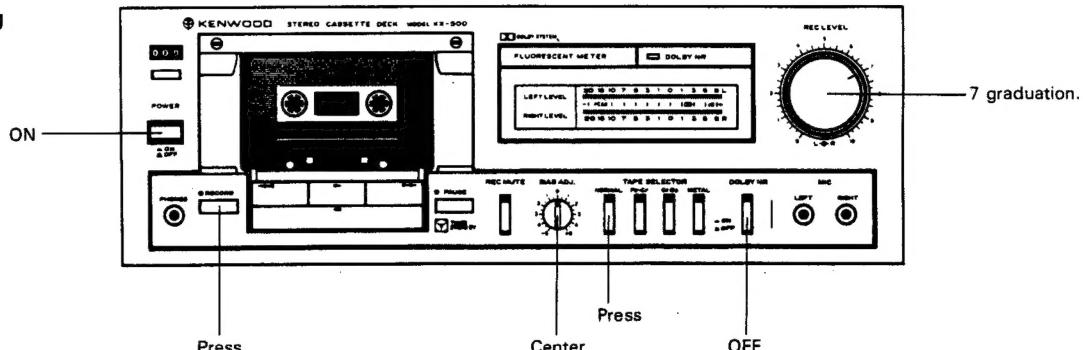
MIC INPUT ..... - 62 dBs (0 VU)  
LINE INPUT ..... - 10 dBs (0 VU)

- c) **Normal recording condition:** The state obtained by applying the 1 kHz signal to the LINE input jack at the normal input level (- 10 dBs) and by adjusting the REC LEVEL control so that recording can be carried out at the normal recording level. (Volume position is at about 7 graduation).
- d) **Normal output level:** The standard signal level obtained at the LINE output jack when the level reference signal is reproduced from the test tape 315 Hz.  
MTT-216R 315 Hz (250 pWb/mm)  
Output level: - 2 dBs  
MTT-216U 315 Hz (160 pWb/mm)  
Output level: - 6 dBs

## e) Standard playback



## f) Standard recording



## ADJUSTMENT

0 dBs = 0.775V  
= 0 dBm

DOLBY NR SW : OFF, NORMAL position

NO.	ALIGN	INPUT SIGNAL	CHECK POINTS	DECK SETTING	ADJUSTING POINTS	ADJUSTING METHOD	REMARKS
1.	DEMAGNETIZING	—	R/P head, Capstan	Power: off	—	Demagnetizing	Head demagnetizer
2.	BIAS TRAP & BIAS OSCILLATING FREQUENCY	—	TP1, 2	Recording REC VOL: Min	L1. 2	Minimum output at TP1, 2 (105 kHz)	Output 300mV. Check the oscillating frequency. Standard: 105±2.5 kHz. Replace Osc. coil L7, if it is deviating from the standard.
3.	BIAS LEVEL (preparation)	—	TP3, 4	Recording	VR9, 10	Adjust the AC voltage to 5 mV.	Required only when replacing the R/P head.
4.	REC LEVEL (preparation)	1 kHz —20 dBs	TP3, 4	Recording REC VOL: Max Short-circuit TP5 with terminal TP6.	VR3. 4	Adjust the AC voltage to 0.4 mV.	Required only when replacing the R/P head
5.	TAPE SPEED	MTT-111	LINE OUT	Playback	Trimming potentiometer in the DC motor	Adjust the frequency to 3000 Hz	
6.	AZIMUTH	MTT-216 10 kHz —10 dB	LINE OUT	Playback OUTPUT VOL: Max	Azimuth screw (left side)	Output level (L, R): Max	Reference: —16 dBs +2dB —4dB

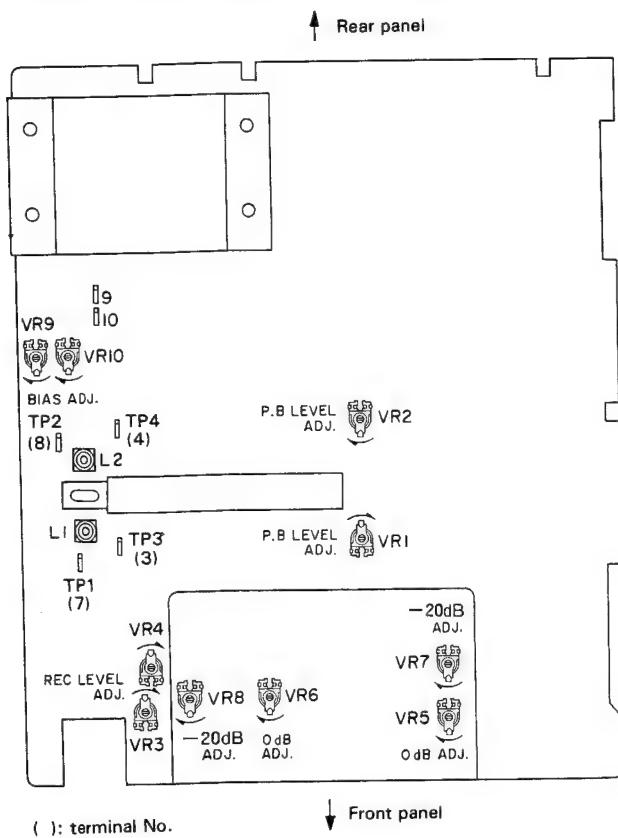
Note: After the alignment, fix the screws with paint. Proceed adjustments after demagnetizing and cleaning the REC/PLAY head.

7.	PLAYBACK LEVEL	MTT-216 315 Hz, 0 dB	LINE OUT	Playback OUTPUT VOL: Max	VR1. 2	Output level: —6 dBs	Reference: —6 dBs ±1.5 dB
8a	FL-METER (0 dB)	LINE IN 1 kHz, —10 dBs	LINE OUT & FL-meter	Recording. Set the REC VOL position so that the output level is —6 dBs	VR5. 6	FL-meter 0 dB.	Reference: 0 dB±1 dB
8b	FL-METER (—20 dB)	LINE IN 1 kHz —30 dB	LINE OUT & FL-meter	The above setting.	VR7.8.	FL-meter: —20 dB	Reference: —20 dB
9.	REC LEVEL	LINE IN 1 kHz, —10 dBs UD-XL1 (NORMAL) AC-511 (CHROME)	LINE OUT	The above setting. Recording→ Playback	VR3. 4	Output level: —6 dBs	
10.	OVERALL FREQUENCY CHARACTERISTIC	LINE IN 1 kHz, —30 dBs 10 kHz —30 dBs UD-XL1 (NORMAL)	LINE IN 1 kHz, —30 dBs 10 kHz —30 dBs UD-XL1 (NORMAL) AC-511 (CHROME)	Recording Playback Recording→ Playback	VR9, 10	Make the outputs of 1 kHz and 10 kHz equally.	

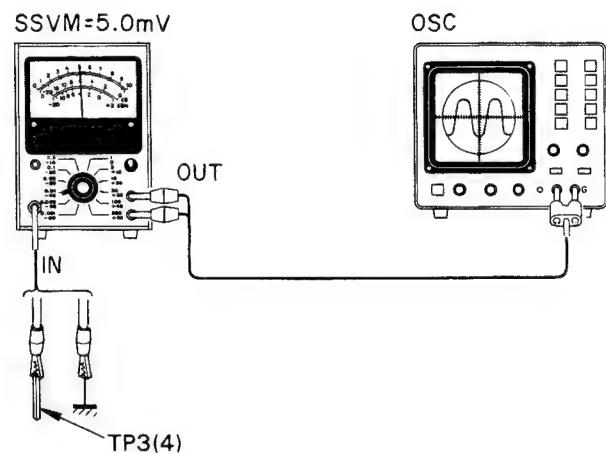
Note: 1. The bias becomes insufficient and high frequency range raise when turning VR9 or VR10 counterclockwise.  
2. Since VR9 and VR10 are adjusted in BIAS CURRENT, they should be adjusted slightly in OVERALL FREQUENCY CHARACTERISTIC.  
3. Repeat the alignments of (9, 10) a few times.

## ADJUSTMENT

### ① PARTS LOCATION AND TEST POINT

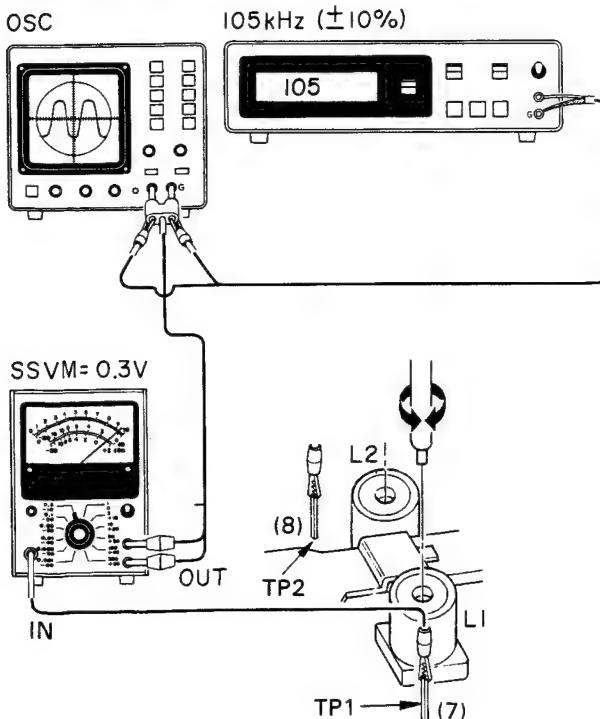


### ③ BIAS CURRENT (VR9, 10)



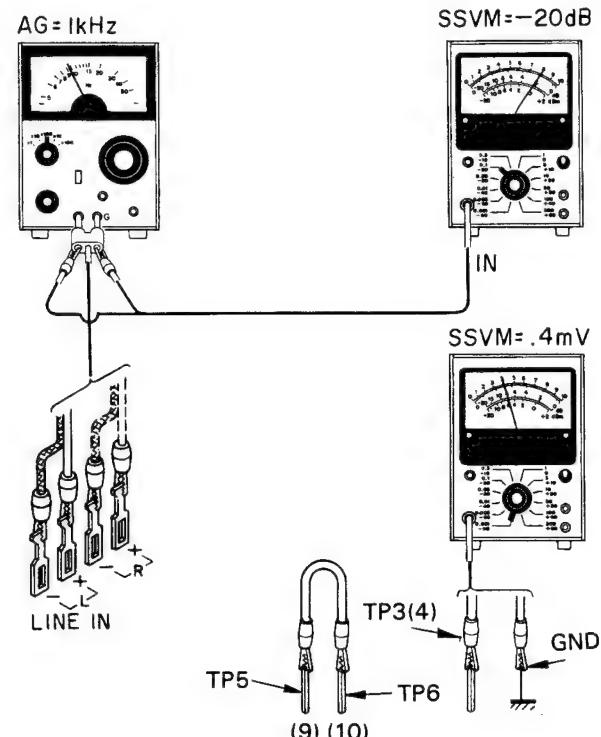
### ② BIAS TRAP (L1, 2)

Note: Recording condition, REC LEVEL control: 0



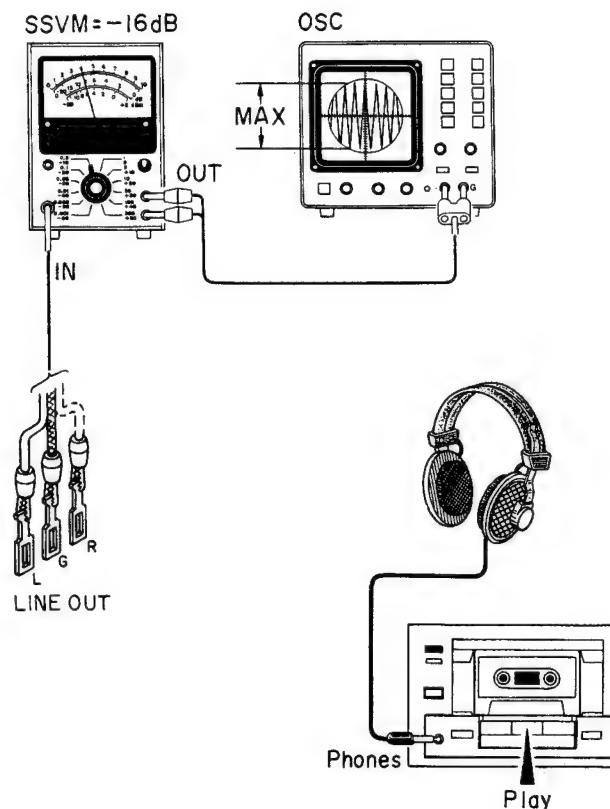
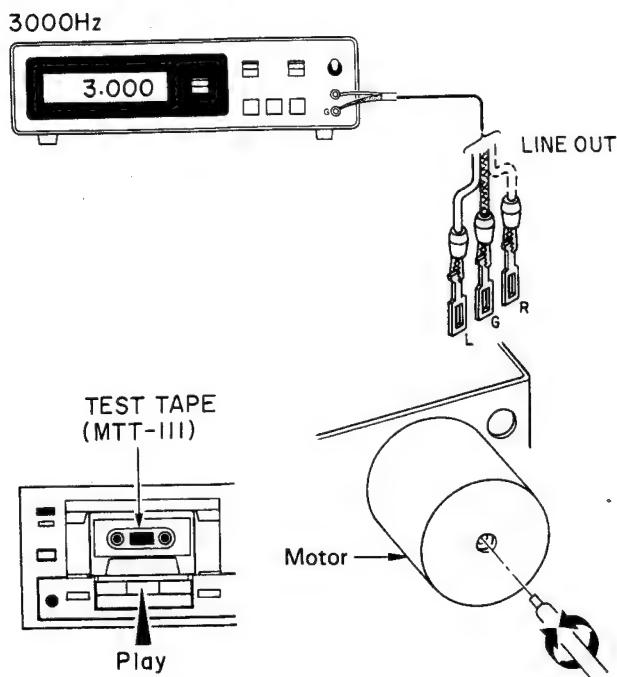
### ④ RECORD CURRENT (VR3, 4)

Note: Recording condition, REC LEVEL control: 0

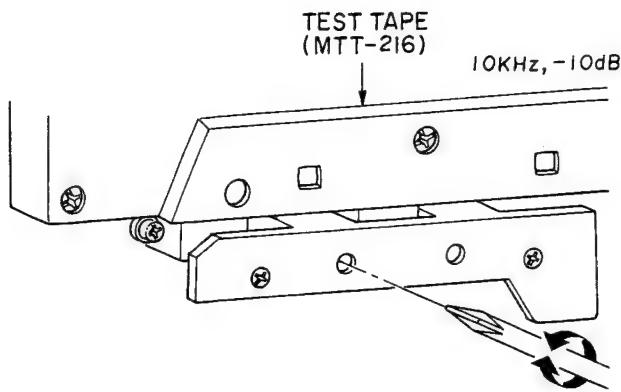


## ADJUSTMENT

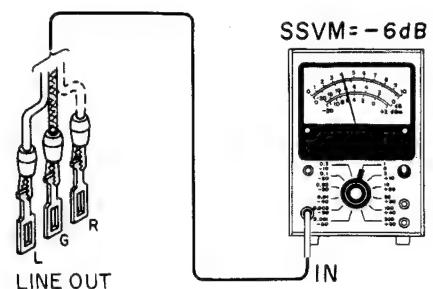
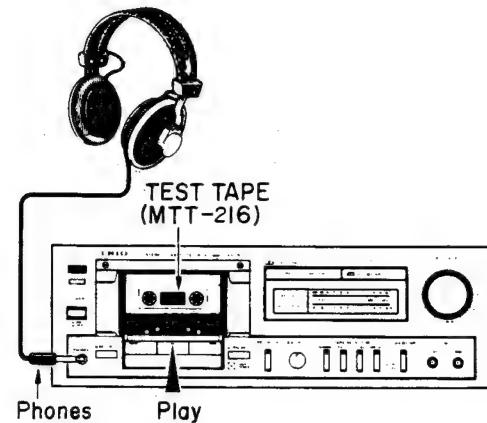
## ⑤ TAPE SPEED



## ⑥ AZIMUTH OF R/P HEAD

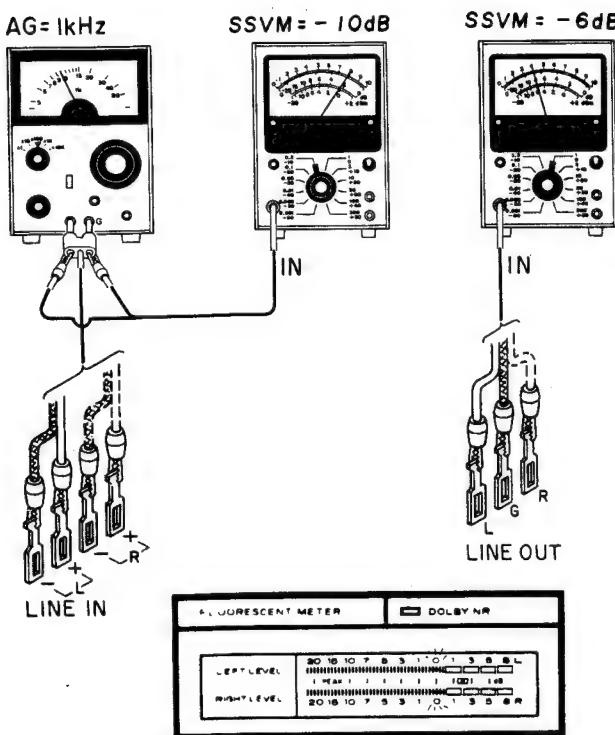


## ⑦ PLAYBACK LEVEL (VR1, 2)

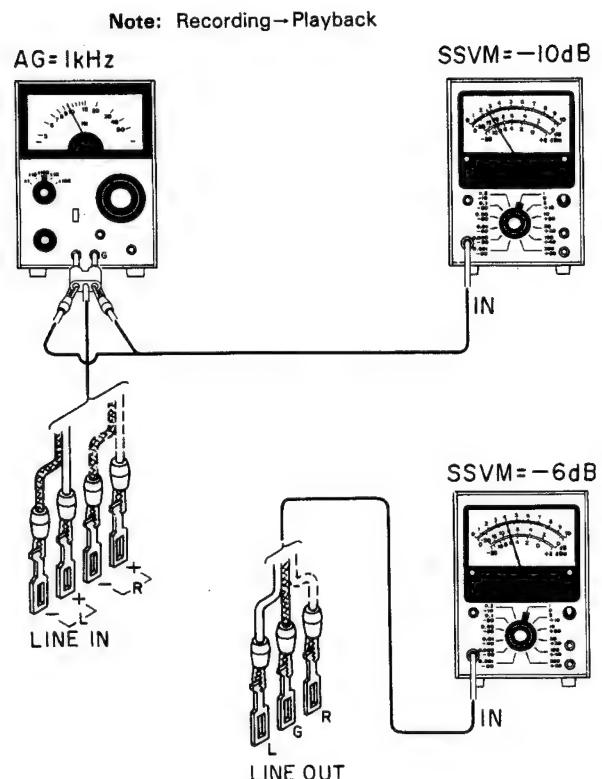


## ADJUSTMENT

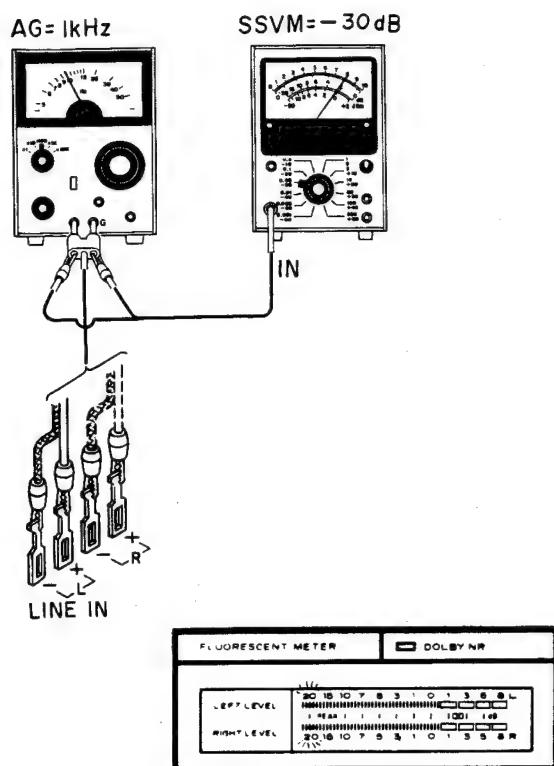
## ⑧ FL METER (0dB) VR5, 6



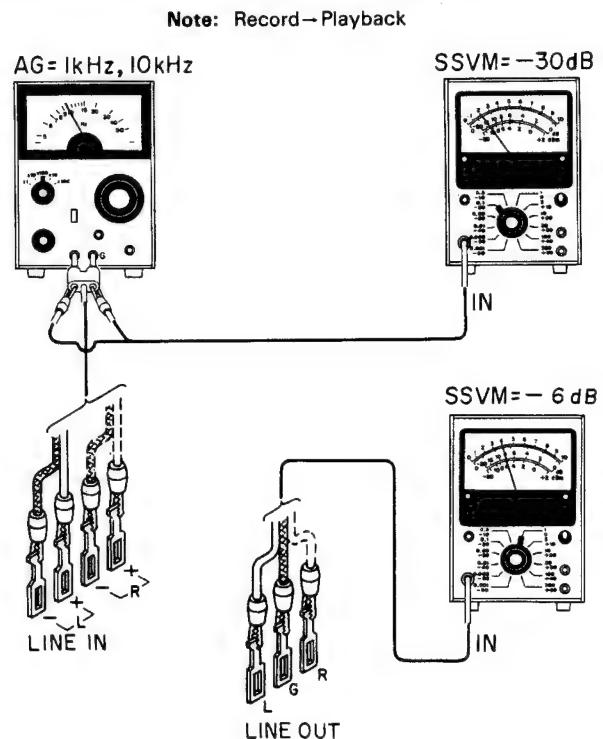
## ⑩ RECORD LEVEL (VR3, 4)



## ⑨ FL METER (-20dB) VR7, 8



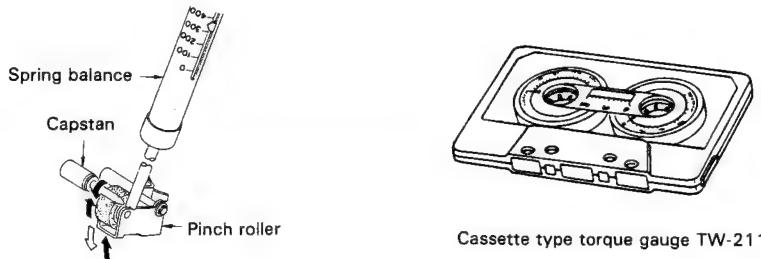
## ⑪ OVERALL FREQUENCY RESPONSE (VR9, 10)



## MEASUREMENT

NO.	ALIGN	INPUT SIGNAL	CHECK POINTS	SETTING	MEASUREMENT	MEASURED VALUE	REMARKS
<b>MECHANISM SECTION</b>							
1.	TAPE SPEED DEVIATION	MTT-111 3 kHz	LINE OUT	Playback	Deviation (%) = $\frac{f-3 \text{ kHz}}{3 \text{ kHz}} \times 100$	$\pm 1.5\%$	
2.	TAPE SPEED VARIATION	MTT-111 3 kHz	LINE OUT	Playback	Measure the difference between the maximum and minimum tape speed deviation.	1.3%	
3.	WOW AND FLUTTER	MTT-111 3 kHz	LINE OUT	Playback	Measure at the beginning of, in the middle of, and at the end of tape running.	0.05%WRMS	
4.	TIME FOR FAST FORWARD AND REWINDING	C-60	—	FF/REW	Measure the winding time necessary for FF and REW operation respectively.	90 sec. or less	
5.	TAPE COUNTER INDICATION	C-120	—	FF/REW PLAY/REC	Read out the counter indication from the beginning to the end of the tape, in FF, REW, PLAY and REC setting. (Prior to starting the tape, press the reset button of the counter to clear the figure [000]).	$900 \pm 50$ count	
6.	TIME FOR AUTO-STOP OPERATION	—	—	FF/REW PLAY/REC	Measure the time from the moment the tape stops running until the auto-stopper functions	3 sec. { +2 sec. —2 sec.	
7.	TAKE-UP TORQUE	Cassette type torque gauge, torque dial	—	PLAY	—	40~75 g.cm	
8.	FF TORQUE	Cassette type torque gauge, torque dial	—	FF	—	80~160 g.cm	
9.	REW TORQUE	Cassette type torque gauge, torque dial	—	REW	—	80~160 g.cm	
10.	PINCH ROLLER PRESSURE	—	—	PLAY	Press a spring balance to the pinch roller so that the pinch roller will separate from the capstan by 1~2 mm gap in PLAY mode. Then, allow the pinch roller to contact with the capstan quietly so that the pinch roller will start to turn. Then, read the indicating of the spring balance.	$350 \pm 50$ g	See figure.
11.	TIMER START	C-60	—	Record (POWER-OFF) ↓ Record	Measure the recovery time when tape is in recording condition from power off under recording.	$3 \{ +2 \text{ sec.} \text{ } -1 \text{ sec.}$	

## PINCH ROLLER PRESSURE MEASUREMENT



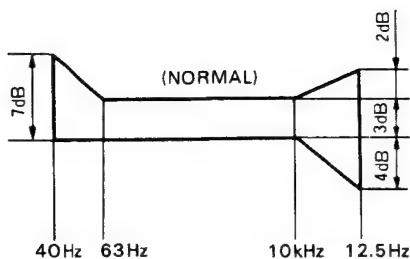
Cassette type torque gauge TW-2111

## MEASUREMENT

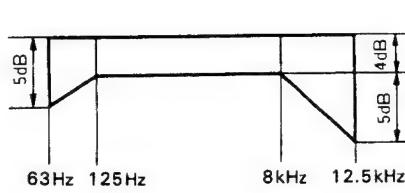
NO.	ALIGN	INPUT SIGNAL	CHECK POINTS	SETTING	MEASUREMENT	MEASURED VALUE	REMARKS
<b>AMP SECTION</b>							
1.	PLAYBACK LEVEL	MTT-216 315 Hz, 0 dB	1) LINE OUT 2) Headphone jack	Playback	Check the output level	1) -6dBs±1.5dB 2) -23dBs ±3dB	
2.	PLAYBACK FREQUENCY CHARACTERISTICS	MTT-216 -20 dB	LINE OUT	Playback	Plot output levels at respective frequencies.		See Fig. 1.
3.	PLAYBACK SN RATIO	MTT-216 315 Hz, 0 dB	LINE OUT	Playback	Check the ratio of the output in the playback state vs. that in the pause state.	46 dB or more (with compensation) 42 dB or more (without compensation)	Weighting filter is required
4.	PLAYBACK OUTPUT LEVEL DEVIATION	MTT-216 6.3 kHz -10 dB	LINE OUT	Playback	Check the deviation in the output level. For 60 sections or more.	3 dB or less	
5.	INPUT SENSITIVITY	1k Hz	LINE IN LINE OUT	Recording (REC VOL: Max)	Measure the input level to obtain the output level -6 dBs.	MIC: -72dBs ±3 dB LINE: -20 dBs ±3 dB	
6.	OVERALL FREQUENCY CHARACTERISTIC (1) WITH DOLBY NR OFF	-20 dB below the normal recording level input (-10 dBs) at each frequency, LINE IN	LINE OUT	Normal recording condition—playback (DOLBY OFF, input signal -20 dB below the normal recording level input, equalizer in 3 stages)	Plot output levels at respective frequencies		Channel balance should be made within 4 dB (See Fig. 2)
7.	OVERALL FREQUENCY CHARACTERISTIC (2) WITH DOLBY NR ON	-20 dB below the normal recording level input at each frequency, LINE IN	LINE OUT	Normal recording condition—playback (DOLBY ON, input signal -20 dB below the normal recording level input, equalizer in 3 stages)	Plot output levels at respective frequencies.		See Fig. 3.
8.	ERASING RATE	+6 dB above the normal recording level input at 1 kHz, LINE IN	LINE OUT	Recording—Playback —Erasing	Measure the output level where recording and playback have been performed and the one where the tape has been erased, using a band-pass filter. Express the resultant level difference in dB.	60 dB or more	
9.	DISTORTION	Normal recording level input 1 kHz, LINE IN	LINE OUT	Recording—Playback	Measure the total harmonic distortion factor in the playback output	2 % or less	
10.	OVERALL SN RATIO	Normal recording level input at 1 kHz, LINE IN and no signal	LINE OUT	Recording—Playback	Check the ratio of the playback level at 1 kHz vs. the noise output level in no-signal tape.	DOLBY NR OFF: 46 dB or more (with compensation) 40 dB or more (without compensation)	Weighting filter is required. Channel balance should be made within 5 dB

## MEASUREMENT

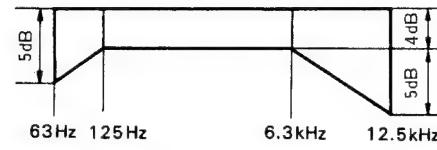
NO.	ALIGN	INPUT SIGNAL	CHECK POINTS	SETTING	MEASUREMENT	MEASURED VALUE	REMARKS
11.	CHANNEL SEPARATION	One channel: Normal recording level input at 100 Hz Another channel: No signal, LINE IN	LINE OUT	Recording→Playback	Measure the playback level in the recorded track and the crosstalk output level in the unrecorded track, using a band-pass filter. Express the resultant level difference in dB.	40 dB or more	
12.	CROSS TALK BETWEEN TRACKS	Normal recording level input at 100 Hz. LINE IN	LINE OUT	Recording→Playback	Measure the playback level in the recorded track and the crosstalk output level in the unrecorded track of the same tape section using a band-pass filter. Express the resultant level difference in dB.	30 dB or more	



Standard: Playback Frequency  
Characteristic (Fig. 1)



Standard: Overall Frequency  
Characteristic (1) (Fig. 2)  
DOLBY: OFF



Standard: Overall Frequency  
Characteristic (2) (Fig. 3)  
DOLBY: ON

## LUBRICATION

**Cleaning**

Thoroughly clean the following parts with alcohol:

- (1) Capstan spindle over which the pinch roller contacts.
- (2) Flywheel
- (3) Idler
- (4) Drive belt (flat type).
- (5) Motor pulley over which the drive belt contacts.
- (6) Pinch roller
- (7) Tape heads.

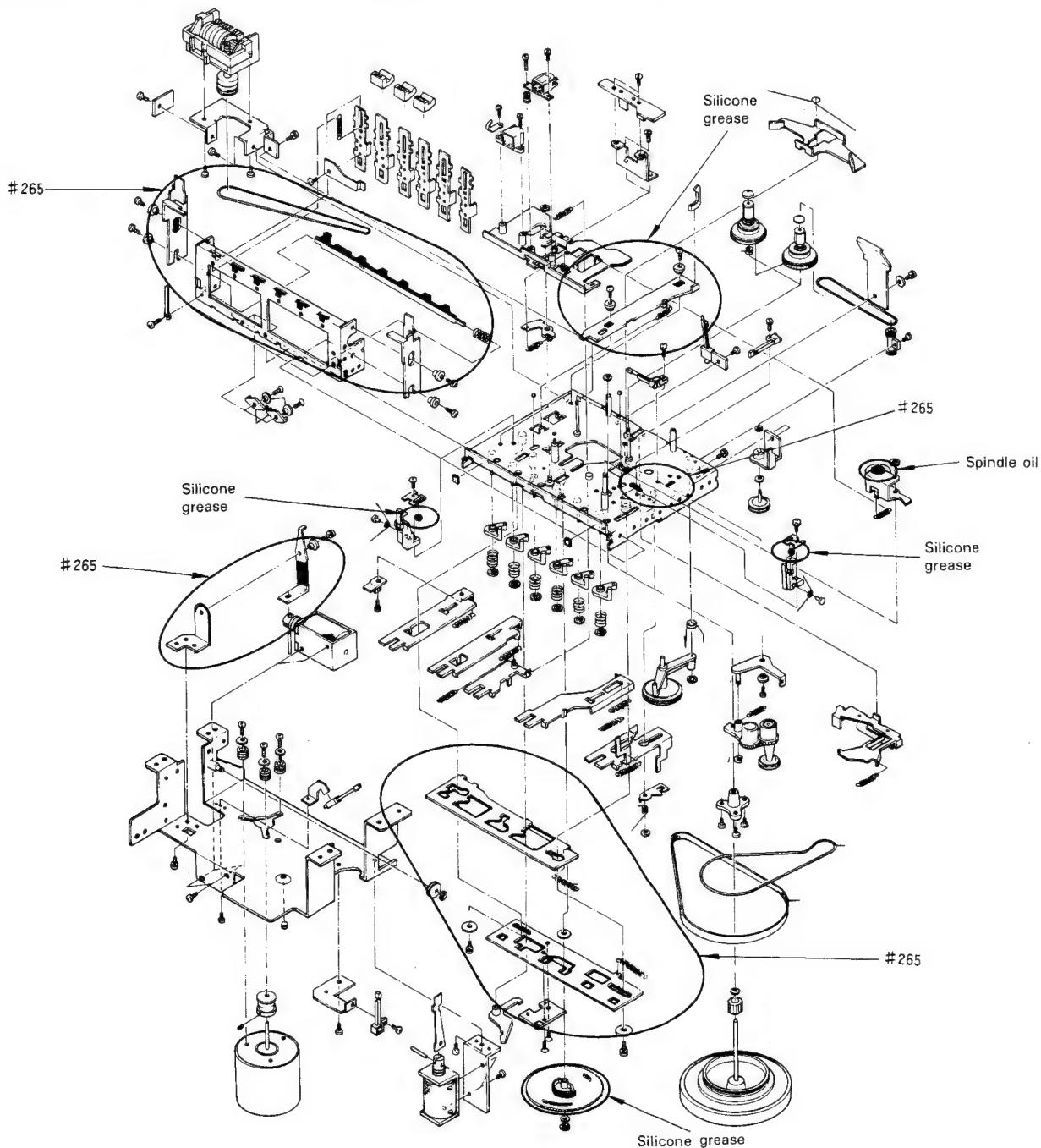
**Lubrication**

Disassemble the tape mechanism to remove deposits of oil and dirt. Lubricate the parts specified with recommended oil.

- (1) ROCOL MOLYTONE grease # 265 (W01-9997-09)  
Contact areas of the mechanism such as reel base shafts, idler shaft and other rotary parts.
- (2) Spindle oil (J42-0031-04 or W01-9995-09)  
Capstan spindle, motor shaft and other rotary parts using oilless metal.
- (3) Silicone grease G40L (W01-9990-00)  
Contact areas between metal and plastic.

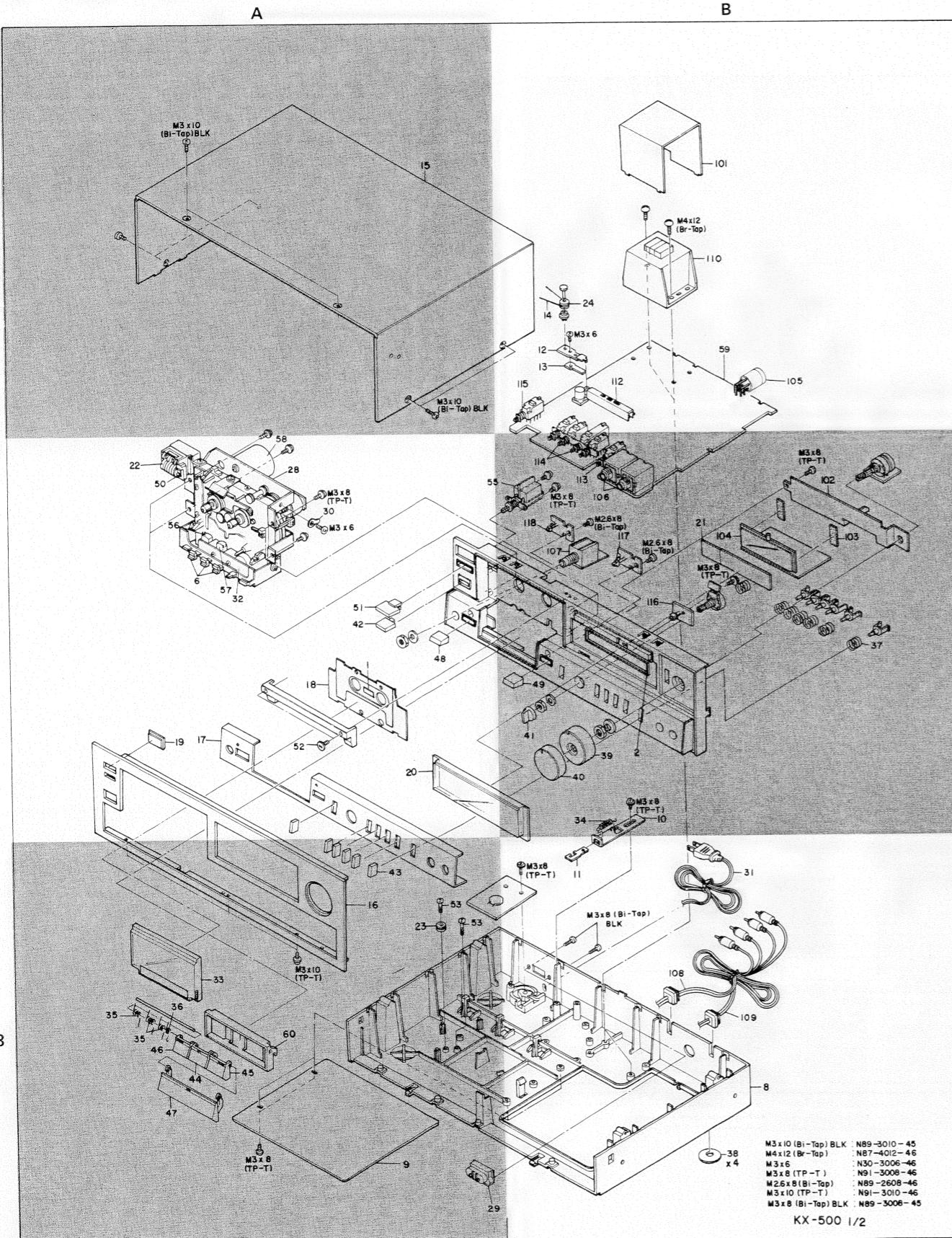
**Note:**

Lubricate with a small amount (1 drop) of oil using a small screwdriver. After lubricating, clean the drive-belts and the idler with alcohol to remove excess oil.



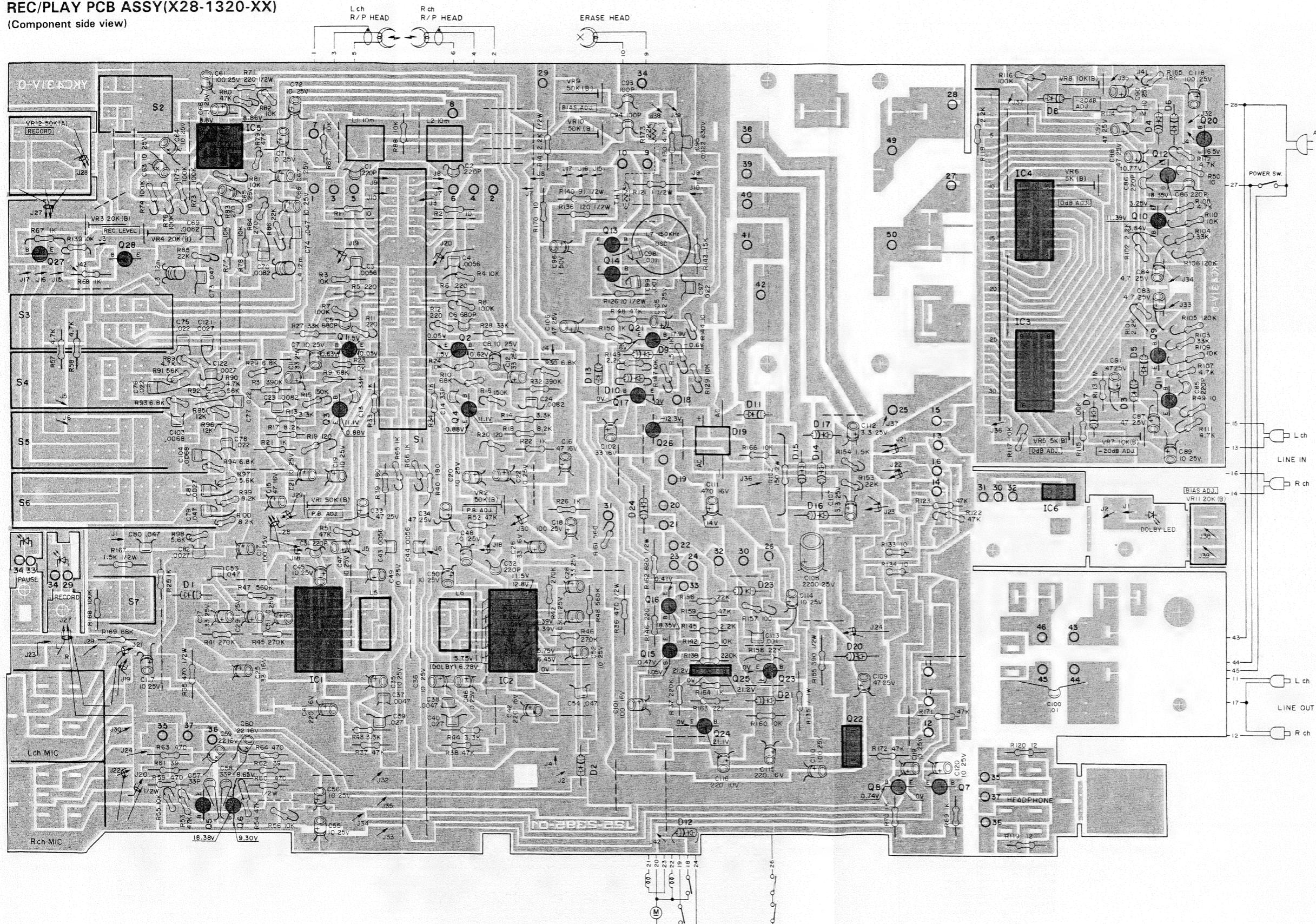
## EXPLODED VIEW

Refer to parts list on page 22.

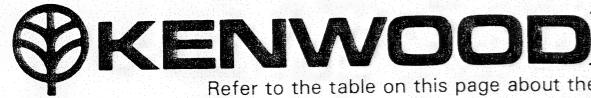


## REC/PLAY PCB ASSY(X28-1320-XX)

(Component side view)

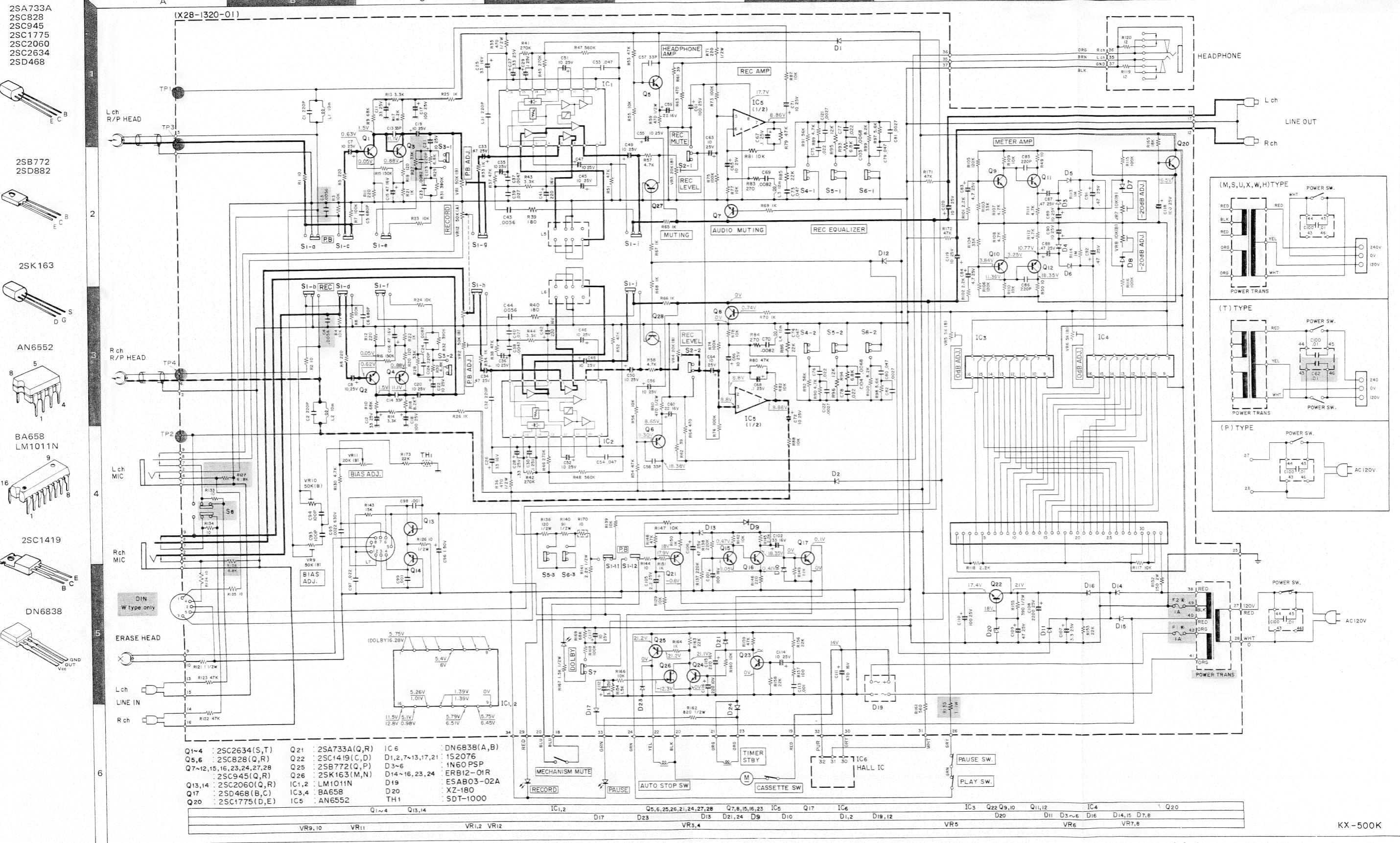


Q1~4 : 2SC2634(S,T)  
 Q5,6 : 2SC828(Q,R)  
 Q7~12,15,16,23,24,27,28 : 2SC945(Q,R)  
 Q13,14 : 2SC2060(Q,R)  
 Q17 : 2SD468(B,C)  
 Q20 : 2SC1775(D,E)  
 Q21 : 2SA733A(Q,R)  
 Q22 : 2SC1419(C,D)  
 Q25 : 2SB772(Q,P)  
 Q26 : 2SK163(M,N)  
 IC1,2 : LM1011N  
 IC3,4 : BA658  
 IC5 : AN6552  
 IC6 : DN6838(A,B)  
 D1,2,7~13,17,21 : 1S2076  
 D3~6 : 1N60PSP  
 D14~16,23,24 : ERB12-01R  
 D19 : ESAB03-02A  
 D20 : XZ-180  
 TH1 : SDT-1000



# STEREO CASSETTE DECK

Refer to the table on this page about the black screen parts.



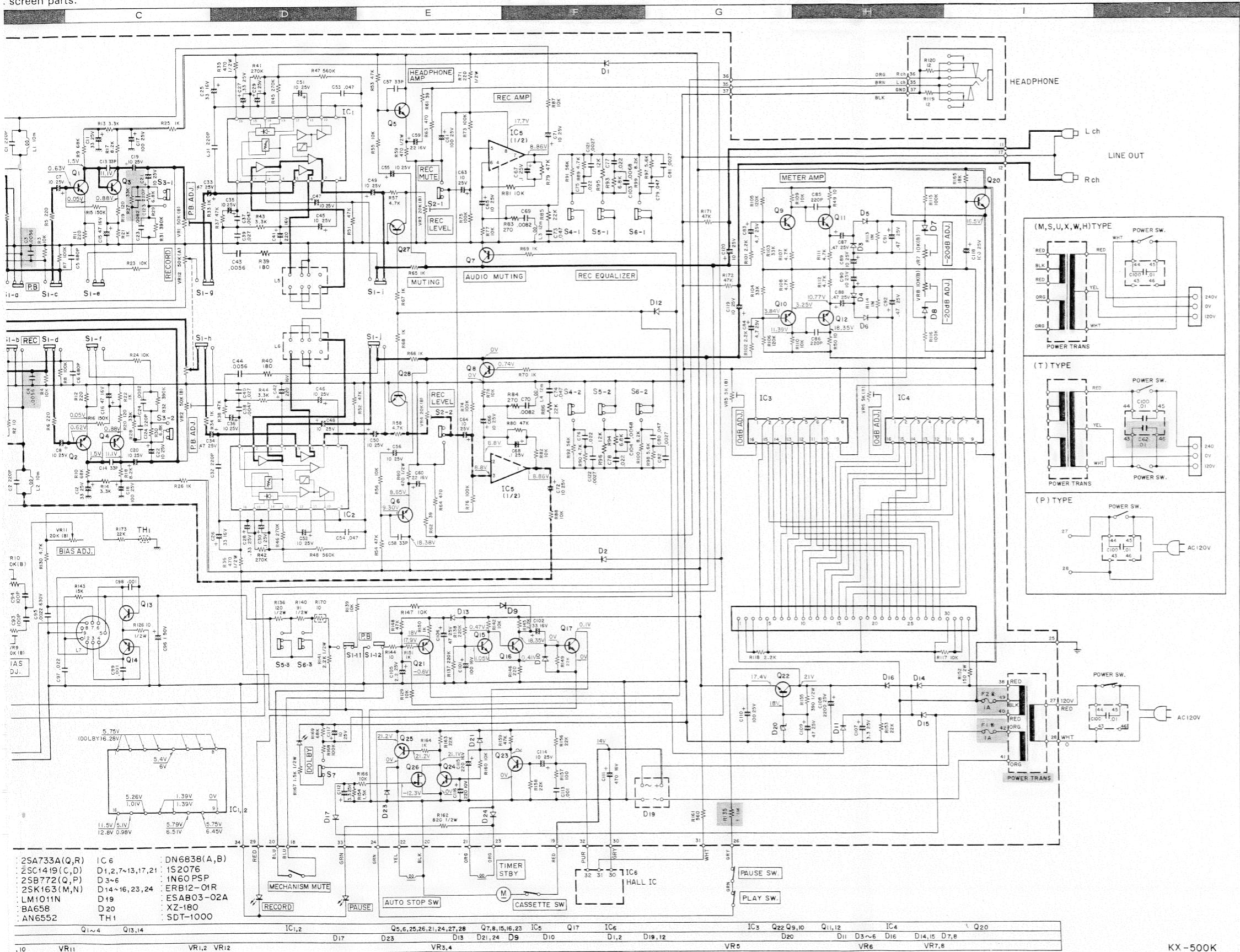
DC Voltages are measured with a 20 kΩ/V VOM

KX-500K

# STEREO CASSETTE DECK

# KX-500

screen parts.



Refer to "exploded view" on page 19.

Ref. No.	Parts No.	Description	Re- marks
参照番号	部品番号	部品名 / 規格	備考
<b>KX-500 UNIT</b>			
1 2A	-	TAPE INDICATOR	
2 2B	-	METER DRESS PANEL	
3 1C	-	BUTTON LEVER(L)	
4 2C	-	BUTTON LEVER(R)	
5 1C	-	COLLAR	
6 2A,1C	-	LEVER CAP(D)	
7 1C	-	COUNTER MOUT HARDWARE	
8 3B	-	CHASSIS	
9 3A	-	BOTTOM CASE	
10 2B	-	REC LEVER(A)	
11 3B	-	REC LEVER(B)	
12 1B	-	SW LEVER(B)	
13 1B	-	SW LEVER(C)	
14 1B	351-0008-04	STRING	
15 1A	A02-0325-05	CASE	*
16 3A	A20-1993-12	FRONT PANEL	*K
16 3A	A20-1993-12	FRONT PANEL	PM
16 3A	A20-1993-12	FRONT PANEL	SU
16 3A	A20-1993-12	FRONT PANEL	WX
16 3A	A20-1994-12	FRONT PANEL	T
16 3A	A20-1995-12	FRONT PANEL	H
16 3A	A20-2010-02	FRONT PANEL	M2
17 2A	A21-0679-12	DRESS PANEL	*K
17 2A	A21-0679-12	DRESS PANEL	PM
17 2'A	A21-0679-12	DRESS PANEL	SU
17 2A	A21-0679-12	DRESS PANEL	TW
17 2A	A21-0679-12	DRESS PANEL	HX
17 2A	A21-0694-02	DRESS PANEL	M2
18 2A	A21-0680-04	CASSETTE DRESS PLATE	*
-	B46-0055-20	WARRANTY CARD	P
-	B46-0060-00	WARRANTY CARD	T
-	B46-0061-20	WARRANTY CARD	K
-	B46-0062-20	WARRANTY CARD	UH
-	B46-0063-00	WARRANTY CARD	U
-	B46-0064-00	WARRANTY CARD	X
-	B50-2360-00	INSTRUCTION MANUAL	*K
-	B50-2360-00	INSTRUCTION MANUAL	SU
-	B50-2360-00	INSTRUCTION MANUAL	W
-	B50-2361-00	INSTRUCTION MANUAL	PM
-	B50-2361-00	INSTRUCTION MANUAL	X
-	B50-2362-00	INSTRUCTION MANUAL	T
-	B50-2363-00	INSTRUCTION MANUAL	H
-	B50-2395-00	INSTRUCTION MANUAL	M2
-	B59-0018-00	SERVICE STATIONS' LIST	U
19 2A	B07-0594-04	COUNTER WINDOW	*
20 2A	B10-0515-14	FRONT GLASS	*
21 2B	B11-0309-04	FILTER	*
22 2A,1C	B35-0209-05	COUNTER	*
23 3A,3C	D15-0160-04	SMALL PULLEY	
24 1B	D15-0528-05	PULLEY	
25 1D	D15-0517-04	INTERMEDIATE PULLEY	*
26 1C	D16-0225-04	COUNTER BELT(A)	*
27 1D	D16-0226-04	COUNTER BELT(B)	*
28 2A	D40-0477-05	MECHANISM ASSY	
29 3A	E03-0102-05	POWER SUPPLY SELECTOR	MS
29 3A	E03-0102-05	POWER SUPPLY SELECTOR	UT
29 3A	E03-0102-05	POWER SUPPLY SELECTOR	WH
29 3A	E03-0102-05	POWER SUPPLY SELECTOR	X
29 3A	E03-0102-05	POWER SUPPLY SELECTOR	M2

Ref. No.	Parts No.	Description	Re-marks
参照番号	部品番号	部品名 / 規格	備考
30 2A	E23-0015-04	LUG	
31 3B	E30-0181-05	POWER CORD	KP
31 3B	E30-1305-15	POWER CORD	MU
31 3B	E30-1305-15	POWER CORD	M2
31 3B	E30-1328-05	POWER CORD	ST
31 3B	E30-1329-05	POWER CORD	WH
31 3B	E30-1342-05	POWER CORD	X
32 2B, 1D	F07-0661-04	HEAD COVER	*
33 3A	F07-0662-04	FRONT COVER ASSY	*
F1 1/2	F05-1023-05	FUSE (1A)	MS
F1 1/2	F05-1023-05	FUSE (1A)	UX
F1 1/2	F05-1023-05	FUSE (1A)	M2
F1 1/2	F06-1021-05	FUSE (1A)	T
F1 1/2	F06-1021-05	FUSE (1A)	WH
34 2B	G01-0680-14	TENSION SPRING	
35 3B	G01-0774-04	TORSION SPRING(A)	*
36 3B	G01-0775-04	TORSION SPRING(B)	*
37 2B	G01-0776-04	COMPRESSION SPRING	*
38 3B	G10-0405-04	FELT	*
-	H01-2376-04	CARTON BOX	*K
-	H01-2376-04	CARTON BOX	MS
-	H01-2376-04	CARTON BOX	UH
-	H01-2376-04	CARTON BOX	X
-	H01-2377-04	CARTON BOX	T
-	H01-2378-04	CARTON BOX	W
-	H01-2379-04	CARTON BOX	P
-	H01-2417-04	CARTON BOX	M2
-	H10-2261-02	POLYSTYREN FOAMED FIX.	*
-	H10-2267-04	POLYSTYREN FOAMED FIX.	*
-	H20-0417-04	POLYETHYLENE COVER	M
-	H20-0417-04	POLYETHYLENE COVER	M2
-	H20-0441-04	POLYETHYLENE COVER	KP
-	H20-0441-04	POLYETHYLENE COVER	SU
-	H20-0441-04	POLYETHYLENE COVER	TW
-	H20-0441-04	POLYETHYLENE COVER	HX
-	H25-0078-04	COVER	
39 2B	K23-0644-04	KNOB (VOLUME, OUT)	*
40 2B	K23-0645-04	KNOB (VOLUME, IN)	*
41 2B	K23-0646-04	KNOB (BIAS)	*
42 2A	K27-0327-04	BUTTON (POWER)	*
43 3A	K27-0328-04	PUSHBUTTON	*
44 3A	K29-0670-04	PLAY BUTTON	*
45 3A	K29-0671-04	FF BUTTON	*
46 3A	K29-0672-04	REW BUTTON	*
47 3A	K29-0673-04	STOP BUTTON	*
48 2A	K29-0674-04	REC BUTTON	*
49 2B	K29-0675-04	PAUSE BUTTON	*
50 2A	K29-0676-03	RESET BUTTON(A)	*
51 2A	K29-0678-04	RESET BUTTON(B)	*
52 2A	N08-0411-05	DRESS SCREW	*
53 3A	N09-0100-14	PULLEY SCREW	*
54 2D	S46-1315-15	LEAF SWITCH	*
S1	S40-1311-15	POWER SWITCH	FIG55
S1	S40-1311-15	POWER SWITCH	FIG55
S1	S40-1312-15	POWER SWITCH	FIG55
S1	S40-1312-15	POWER SWITCH	FIG55
S1	S40-1312-15	POWER SWITCH	FIG55
S1	S40-1312-15	POWER SWITCH	FIG55
S1	S40-2310-15	POWER SWITCH	FIG55
S1	S40-2310-15	POWER SWITCH	FIG55
S1	S40-2310-15	POWER SWITCH	FIG55

Ref. No.	Parts No.	Description	Re-marks
参照番号	部品番号	部品名／規格	備考
56 2A,1D	T32-0010-05	ERASE HEAD	
57 2A,1D	T34-0010-05	RECORD/PLAYBACK HEAD	★
58 2A,3C	T42-0105-05	MOTOR	
-	W01-0301-05	HEAD CLEANING STICKS	
59 1B	X28-1320-01	REC/PLAY PCB ASSY	★
59 1B	X28-1320-02	REC/PLAY PCB ASSY	MS
59 1B	X28-1320-02	REC/PLAY PCB ASSY	UX
59 1B	X28-1320-02	REC/PLAY PCB ASSY	M2
59 1B	X28-1320-03	REC/PLAY PCB ASSY	TW
59 1B	X28-1320-03	REC/PLAY PCB ASSY	
59 1B	X28-1320-04	REC/PLAY PCB ASSY	H
59 1B	X28-1320-04	REC/PLAY PCB ASSY	P
60 3A	-	BUTTON FRAMEWORK	★
REC/PLAY PCB (X 28-1320-XX)			
101 1B	-	SHIELD COVER	KP
102 2B	-	METER HOLDER	
103 2B	-	CUSHION	
104 2B	B31-0513-05	FL-METER	★
C1 ,2	C71-1722-15	CERAMIC 220PF J	
C3 ,4	C45-1756-25	MYLAR 0.0056UF J	KM
C3 ,4	C45-1756-25	MYLAR 0.0056UF J	P
C5 ,6	C71-1768-15	CERAMIC 680PF J	
C7 ,8	C25-1410-67	LL-ELEC 10UF 25WV	
C11 ,12	C24-1433-61	ELECTRO 33UF 25WV	
C13 ,14	C71-1733-05	CERAMIC 33PF J	
C15 ,16	C24-1247-61	ELECTRO 47UF 16WV	
C17 ,18	C24-1410-71	ELECTRO 100UF 25WV	
C19 ,22	C24-1410-61	ELECTRO 10UF 25WV	
C23 ,24	C45-1782-25	MYLAR 0.0082UF J	
C25 ,26	C24-1233-61	ELECTRO 33UF 16WV	
C27 ,28	C25-1433-47	LL-ELEC 0.33UF 25WV	
C29 ,30	C25-1410-47	LL-ELEC 0.1UF 25WV	
C31 ,32	C71-1722-15	CERAMIC 220PF J	
C33 ,34	C25-1447-47	LL-ELEC 0.47UF 25WV	
C35 ,36	C24-1410-61	ELECTRO 10UF 25WV	
C37 ,38	C45-1747-25	MYLAR 0.0047UF J	
C39 ,40	C45-1727-35	MYLAR 0.027UF J	
C41 ,42	C24-1222-71	ELECTRO 220UF 16WV	
C43 ,44	C45-1756-25	MYLAR 0.0056UF J	
C45 ,52	C24-1410-61	ELECTRO 10UF 25WV	
C53 ,54	C45-1747-36	MYLAR 0.047UF K	
C55 ,56	C24-1410-61	ELECTRO 10UF 25WV	
C57 ,58	C71-1733-05	CERAMIC 33PF J	
C59 ,60	C24-1222-61	ELECTRO 22UF 16WV	
C61	C24-1410-71	ELECTRO 100UF 25WV	
C62	C54-3310-39	CERAMIC 0.01UF P	
C63 ,66	C24-1410-61	ELECTRO 10UF 25WV	
C67 ,68	C25-1410-47	LL-ELEC 0.1UF 25WV	
C69 ,70	C45-1782-25	MYLAR 0.0082UF J	
C71 ,72	C25-1410-67	LL-ELEC 10UF 25WV	
C73 ,74	C45-1747-35	MYLAR 0.047UF J	
C75 ,78	C45-1722-35	MYLAR 0.022UF J	
C79 ,80	C45-1747-35	MYLAR 0.047UF J	
C81 ,82	C45-1727-25	MYLAR 0.0027UF K	
C83 ,84	C24-1447-51	ELECTRO 4.7UF 25WV	
C85 ,86	C71-1722-15	CERAMIC 220PF J	
C87 ,88	C25-1447-47	LL-ELEC 0.47UF 25WV	
C89 ,90	C24-1410-61	ELECTRO 10UF 25WV	
C91 ,92	C25-1447-47	LL-ELEC 0.47UF 25WV	
C93 ,94	C71-1710-15	CERAMIC 100PF J	

Ref. No.	Parts No.	Description			Re-marks
参照番号	部品番号	部品名 / 規格			備考
C95	C91-0327-05	FILM	2200PF	630WV	
C96	C24-1710-51	ELECTRO	1UF	50WV	
C97	C45-1722-36	MYLAR	0.022UF	K	
C98 ,99	C45-1710-26	MYLAR	0.001UF	K	
C100	C54-3310-39	CERAMIC	0.01UF	P	W
C100	C90-0145-05	CERAMIC	0.01UF	125VAC	K
C100	C91-0308-05	CERAMIC	0.01UF	125VAC	M
C101	C25-1210-77	LL-ELEC	100UF	16WV	
C102	C24-1233-61	ELECTRO	33UF	16WV	
C103,104	C45-1768-25	MYLAR	0.0068UF	J	
C105	C24-1422-51	ELECTRO	2.2UF	25WV	
C106	C24-1447-61	ELECTRO	47UF	25WV	
C107	C24-1433-51	ELECTRO	3.3UF	25WV	
C108	C24-1422-81	ELECTRO	2200UF	25WV	
C109	C24-1447-61	ELECTRO	47UF	25WV	
C110	C24-1410-71	ELECTRO	100UF	25WV	
C111	C24-1247-71	ELECTRO	470UF	16WV	
C112	C24-1433-51	ELECTRO	3.3UF	25WV	
C113	C45-1710-26	MYLAR	0.001UF	K	
C114	C24-1410-61	ELECTRO	10UF	25WV	
C115	C24-1222-71	ELECTRO	220UF	16WV	
C116	C24-1022-71	ELECTRO	220UF	10WV	
C117	C24-1410-61	ELECTRO	10UF	25WV	
C118	C24-1410-71	ELECTRO	100UF	25WV	
C119,120	C24-1410-61	ELECTRO	10UF	25WV	
C121,122	C45-1727-25	MYLAR	0.0027UF	K	
C123,124	C71-1722-15	CERAMIC	220PF	J	W
105 18	E06-0541-05	DIN CONNECTOR			★
106 28	E11-0313-05	MIC JACK			★
107 28	E11-0314-05	HEADPHONE JACK			★
108 38	E30-1337-05	AUDIO CORD (REC)			★
109 38	E30-1338-05	AUDIO CORD (PLAY)			★
-	J13-0055-05	FUSE HOLDER			WP
110 18	L01-6281-05	POWER TRANSFORMER			★
110 18	L01-6281-05	POWER TRANSFORMER			P
110 18	L01-6284-05	POWER TRANSFORMER			TW
110 18	L01-6284-05	POWER TRANSFORMER			H
110 18	L01-6287-05	POWER TRANSFORMER			MS
110 18	L01-6287-05	POWER TRANSFORMER			UX
110 18	L01-6287-05	POWER TRANSFORMER			M2
L1 ,2	L39-0304-05	TRAP COIL 10MH			
L3 ,4	L39-0314-05	INDUCTOR			★
L5 ,6	L79-0310-05	DOLBY FILTER			★
L7	L32-0508-05	OSC COIL			★
R35 ,36	R43-1347-15	FL-PROOF RD470	J 2H		
R59 ,60	R43-1347-15	FL-PROOF RD470	J 2H		
R71	R43-1322-15	FL-PROOF RD220	J 2H		
R121	R43-1310-95	FL-PROOF RD1	J 2H		
R126	R43-1310-05	FL-PROOF RD10	J 2H		
R132	R92-0511-05	FUSE-RESIST10	J 2E		
R135	R47-1401-05	FL-PROOF RS1	J 3A		
R136	R43-1312-15	FL-PROOF RD120	J 2H		
R140	R43-1391-05	FL-PROOF RD91	J 2H		
R141	R43-1322-25	FL-PROOF RD2.2K	J 2H		
R152	R47-5415-15	FL-PROOF RS150	J 3D		
R155	R43-1339-15	FL-PROOF RD390	J 2H		
R162	R43-1382-15	FL-PROOF RD820	J 2H		
R167	R43-1315-25	FL-PROOF RD1.5K	J 2H		
R170	R92-0511-05	FUSE-RESIST10	J 2E		
VR1 ,2	R12-4302-05	TRIMMING POT 50K PLAY			

## PARTS LIST

Ref. No.	Parts No.	Description	Re-marks	Ref. No.	Parts No.	Description	Re-marks
参照番号	部品番号	部品名 / 規格	備考	参照番号	部品番号	部品名 / 規格	備考
0 2A	E23-0015-04	LUG		56 2A,1D	T32-0010-05	ERASE HEAD	
1 3B	E30-0181-05	POWER CORD	KP	57 2A,1D	T34-0010-05	RECORD/PLAYBACK HEAD	*
1 3B	E30-1305-15	POWER CORD	MU	58 2A,3C	T42-0105-05	MOTOR	
1 3B	E30-1305-15	POWER CORD	M2	-	W01-0301-05	HEAD CLEANING STICKS	
1 3B	E30-1328-05	POWER CORD	ST				
1 3B	E30-1329-05	POWER CORD	WH	59 1B	X28-1320-01	REC/PLAY PCB ASSY	*K
1 3B	E30-1342-05	POWER CORD	X	59 1B	X28-1320-02	REC/PLAY PCB ASSY	MS
2 2B,1D	F07-0661-04	HEAD COVER	*	59 1B	X28-1320-02	REC/PLAY PCB ASSY	UX
3 3A	F07-0662-04	FRONT COVER ASSY	*	59 1B	X28-1320-02	REC/PLAY PCB ASSY	M2
1 2	F05-1023-05	FUSE (1A)	MS	59 1B	X28-1320-03	REC/PLAY PCB ASSY	TW
1 2	F05-1023-05	FUSE (1A)	UX	59 1B	X28-1320-03	REC/PLAY PCB ASSY	H
1 2	F05-1023-05	FUSE (1A)	M2	59 1B	X28-1320-04	REC/PLAY PCB ASSY	P
1 2	F06-1021-05	FUSE (1A)	T	60 3A	-	BUTTON FRAMEWORK	*
1 2	F06-1021-05	FUSE (1A)	WH				
4 2B	G01-0680-14	TENSION SPRING				REC/PLAY PCB (X 28-1320-XX)	
5 3B	G01-0774-04	TORSION SPRING(A)	*	101 1B	-	SHIELD COVER	KP
6 3B	G01-0775-04	TORSION SPRING(B)	*	102 2B	-	METER HOLDER	
7 2B	G01-0776-04	COMPRESSION SPRING	*	103 2B	-	CUSHION	
8 3B	G10-0405-04	FELT	*	104 2B	B31-0513-05	FL-METER	*
	H01-2376-04	CARTON BOX	*K	C1 ,2	C71-1722-15	CERAMIC 220PF	J
	H01-2376-04	CARTON BOX	MS	C3 ,4	C45-1756-25	MYLAR 0.0056UF	J
	H01-2376-04	CARTON BOX	UH	C3 ,4	C45-1756-25	MYLAR 0.0056UF	J
	H01-2376-04	CARTON BOX	X	C5 ,6	C71-1768-15	CERAMIC 680PF	J
	H01-2377-04	CARTON BOX	T	C7 ,8	C25-1410-67	LL-ELEC 10UF	25WV
	H01-2378-04	CARTON BOX	W	C11 ,12	C24-1433-61	ELECTRO 33UF	25WV
	H01-2379-04	CARTON BOX	P	C13 ,14	C71-1733-05	CERAMIC 33PF	J
	H01-2417-04	CARTON BOX	M2	C15 ,16	C24-1247-61	ELECTRO 47UF	16WV
	H10-2261-02	POLYSTYREN FOAMED FIX.	*	C17 ,18	C24-1410-71	ELECTRO 100UF	25WV
	H10-2267-04	POLYSTYREN FOAMED FIX.	*	C19 ,22	C24-1410-61	ELECTRO 10UF	25WV
	H20-0417-04	POLYETHYLENE COVER	M	C23 ,24	C45-1782-25	MYLAR 0.0082UF	J
	H20-0417-04	POLYETHYLENE COVER	M2	C25 ,26	C24-1233-61	ELECTRO 33UF	16WV
	H20-0441-04	POLYETHYLENE COVER	KP	C27 ,28	C25-1433-47	LL-ELEC 0.33UF	25WV
	H20-0441-04	POLYETHYLENE COVER	SU	C29 ,30	C25-1410-47	LL-ELEC 0.1UF	25WV
	H20-0441-04	POLYETHYLENE COVER	TW	C31 ,32	C71-1722-15	CERAMIC 220PF	J
	H20-0441-04	POLYETHYLENE COVER	HX	C33 ,34	C25-1447-47	LL-ELEC 0.47UF	25WV
	H25-0078-04	COVER		C35 ,36	C24-1410-61	ELECTRO 10UF	25WV
	C37 ,38			C37 ,38	C45-1747-25	MYLAR 0.0047UF	J
	C39 ,40			C39 ,40	C45-1727-35	MYLAR 0.027UF	J
	C41 ,42			C41 ,42	C24-1222-71	ELECTRO 220UF	16WV
9 2B	K23-0644-04	KNOB (VOLUME, OUT)	*	C43 ,44	C45-1756-25	MYLAR 0.0056UF	J
0 2B	K23-0645-04	KNOB (VOLUME, IN)	*	C45 ,52	C24-1410-61	ELECTRO 10UF	25WV
1 2B	K23-0646-04	KNOB (BIAS)	*	C53 ,54	C45-1747-36	MYLAR 0.047UF	K
2 2A	K27-0327-04	BUTTON (POWER)	*	C55 ,56	C24-1410-61	ELECTRO 10UF	25WV
3 3A	K27-0328-04	PUSHBUTTON	*	C57 ,58	C71-1733-05	CERAMIC 33PF	J
4 3A	K29-0670-04	PLAY BUTTON	*	C59 ,60	C24-1222-61	ELECTRO 22UF	16WV
5 3A	K29-0671-04	FF BUTTON	*	C61	C24-1410-71	ELECTRO 100UF	25WV
6 3A	K29-0672-04	REW BUTTON	*	C62	C54-3310-39	CERAMIC 0.01UF	P
7 3A	K29-0673-04	STOP BUTTON	*	C63 ,66	C24-1410-61	ELECTRO 10UF	25WV
8 2A	K29-0674-04	REC BUTTON	*	C67 ,68	C25-1410-47	LL-ELEC 0.1UF	25WV
9 2B	K29-0675-04	PAUSE BUTTON	*	C69 ,70	C45-1782-25	MYLAR 0.0082UF	J
0 2A	K29-0676-03	RESET BUTTON(A)	*	C71 ,72	C25-1410-67	LL-ELEC 10UF	25WV
1 2A	K29-0678-04	RESET BUTTON(B)	*	C73 ,74	C45-1747-35	MYLAR 0.047UF	J
2 2A	N08-0411-05	DRESS SCREW	*	C75 ,78	C45-1722-35	MYLAR 0.022UF	J
3 3A	N09-0100-14	PULLEY SCREW	*	C79 ,80	C45-1747-35	MYLAR 0.047UF	J
4 2D	S46-1315-15	LEAF SWITCH	*				
1	S40-1311-15	POWER SWITCH FIG55	*K				
1	S40-1311-15	POWER SWITCH FIG55	P	C81 ,82	C45-1727-25	MYLAR 0.0027UF	K
1	S40-1312-15	POWER SWITCH FIG55	MS	C83 ,84	C24-1447-51	ELECTRO 4.7UF	25WV
1	S40-1312-15	POWER SWITCH FIG55	UX	C85 ,86	C71-1722-15	CERAMIC 220PF	J
1	S40-1312-15	POWER SWITCH FIG55		C87 ,88	C25-1447-47	LL-ELEC 0.47UF	25WV
1	S40-1312-15	POWER SWITCH FIG55	M2	C89 ,90	C24-1410-61	ELECTRO 10UF	25WV
1	S40-2310-15	POWER SWITCH FIG55	TW	C91 ,92	C25-1447-47	LL-ELEC 0.47UF	25WV
1	S40-2310-15	POWER SWITCH FIG55	H	C93 ,94	C71-1710-15	CERAMIC 100PF	J

Ref. No.	Parts No.	Description		Re-	Ref. No.	Parts No.	Description		Re-
参照番号	部品番号	部品名 / 規格		marks	参照番号	部品番号	部品名 / 規格		marks
C95	C91-0327-05	FILM	2200PF	630WV	VR3	R12-3301-05	TRIMMING POT 20K REC		
C96	C24-1710-51	ELECTRO	1UF	50WV	VR5	R12-2302-05	TRIMMING POT 5K ODB		
C97	C45-1722-36	MYLAR	0.022UF	K	VR7	R12-3302-05	TRIMMING POT 10K -20DB		
C98, 99	C45-1710-26	MYLAR	0.001UF	K	VR9	R12-4302-05	TRIMMING POT 50K BIAS		
C100	C54-3310-39	CERAMIC	0.01UF	P	VR11	R01-3305-05	POT. 20K BIAS		
C100	C90-0145-05	CERAMIC	0.01UF	125VAC	VR12	R19-4306-05	POT. 50K (DUAL) VOLUME		
C100	C91-0308-05	CERAMIC	0.01UF	125VAC	S1	S31-0306-05	SLIDE SW FIG112		
C101	C25-1210-77	LL-ELEC	100UF	16WV	S2	S40-2311-05	PUSH SW FIG113		
C102	C24-1233-61	ELECTRO	33UF	16WV	S3	S40-4304-05	PUSH SW FIG114		
C103, 104	C45-1768-25	MYLAR	0.0068UF	J	S7	S40-2312-05	PUSH SW FIG115		
C105	C24-1422-51	ELECTRO	2.2UF	25WV	S8	S31-2307-05	SLIDE SW		
C106	C24-1447-61	ELECTRO	47UF	25WV	116	V11-1100-20	LN-324GP (GRN)		
C107	C24-1433-51	ELECTRO	3.3UF	25WV	117	V11-7200-40	PG-2132D (GRN)		
C108	C24-1422-81	ELECTRO	2200UF	25WV	118	V11-7200-50	AR-2132D (RED)		
C109	C24-1447-61	ELECTRO	47UF	25WV	D1	V11-0271-05	1S2076		
C110	C24-1410-71	ELECTRO	100UF	25WV	D3	V11-0051-05	1N60PSP		
C111	C24-1247-71	ELECTRO	470UF	16WV	D7	V11-0271-05	1S2076		
C112	C24-1433-51	ELECTRO	3.3UF	25WV	D14	V11-7100-60	ERB12-01R		
C113	C45-1710-26	MYLAR	0.001UF	K	D17	V11-0271-05	1S2076		
C114	C24-1410-61	ELECTRO	10UF	25WV	D19	V11-7100-11	ESAB03-02A		
C115	C24-1222-71	ELECTRO	220UF	16WV	D20	V11-4102-90	XZ-180		
C116	C24-1022-71	ELECTRO	220UF	10WV	D21	V11-0271-05	1S2076		
C117	C24-1410-61	ELECTRO	10UF	25WV	D23	V11-7100-60	ERB12-01R		
C118	C24-1410-71	ELECTRO	100UF	25WV	IC1	V30-0277-10	LM-1011N		
C119, 120	C24-1410-61	ELECTRO	10UF	25WV	IC3	V30-0347-10	BA658		
C121, 122	C45-1727-25	MYLAR	0.0027UF	K	IC5	V30-0405-10	AN6552		
C123, 124	C71-1722-15	CERAMIC	220PF	J	IC6	V30-0355-10	DN6838		
105	E06-0541-05	DIN CONNECTOR			Q1	V03-2634-10	2SC2634(S,T)		
106	E11-0313-05	MIC JACK			Q5	V03-0479-05	2SC828(Q,R)		
107	E11-0314-05	HEADPHONE JACK			Q7	V03-0270-05	2SC945(Q,R)		
108	E30-1337-05	AUDIO CORD (REC)			Q13	V03-2060-10	2SC2060(Q,R)		
109	E30-1338-05	AUDIO CORD (PLAY)			Q15	V03-0270-05	2SC945(Q,R)		
-	J13-0055-05	FUSE HOLDER			Q17	V04-0468-10	2SD468(B,C)		
110	L01-6281-05	POWER TRANSFORMER			Q20	V03-1775-40	2SC1775(D,E)		
110	L01-6281-05	POWER TRANSFORMER			Q21	V01-0733-30	2SA733A(R,Q)		
110	L01-6284-05	POWER TRANSFORMER			Q22	V03-0343-05	2SC1419(C,D)		
110	L01-6284-05	POWER TRANSFORMER			Q23	V03-0270-05	2SC945(Q,R)		
110	L01-6287-05	POWER TRANSFORMER			Q25	V02-0772-10	2SB772(Q,P)		
110	L01-6287-05	POWER TRANSFORMER			Q26	V09-0144-20	2SK163(M,N)		
L1	L39-0304-05	TRAP COIL 10MH			Q27	V03-0270-05	2SC945(Q,R)		
L3	L39-0314-05	INDUCTOR			TH1	V22-0005-05	SDT-1000		
L5	L79-0310-05	DOLBY FILTER			MECHANISM ASS'Y (D40-0477-05)				
L7	L32-0508-05	OSC COIL			201	2D	-	CHASSIS	
R35	R43-1347-15	FL-PROOF RD470	J 2H		202	1D	-	HEAD PANEL	
R59	R43-1347-15	FL-PROOF RD470	J 2H		203	1C	-	LUG	
R71	R43-1322-15	FL-PROOF RD220	J 2H		204	2C,2D	-	CASSETTE HOLDER SHAFT	
R121	R43-1310-95	FL-PROOF RD1	J 2H		205	2C,2D	-	PANEL HOLDER	
R126	R43-1310-05	FL-PROOF RD10	J 2H		206	1D	-	PREVENTION LEVER	
R132	R92-0511-05	FUSE-RESIST10	J 2E		207	1C	-	PUSHBUTTON FRAMEWORK	
R135	R47-1401-05	FL-PROOF RS1	J 3A		208	1C	-	PUSHBUTTON LEVER	
R136	R43-1312-15	FL-PROOF RD120	J 2H		209	2C	-	PREVENTION ANGLE	
R140	R43-1391-05	FL-PROOF RD91	J 2H		210	2C	-	PREVENTION COLLAR	
R141	R43-1322-25	FL-PROOF RD2,2K	J 2H		211	1C	-	INTERCONNECTION LEVER	
R152	R47-5415-15	FL-PROOF RS150	J 3D		212	2D	-	RF LEVER	
R155	R43-1339-15	FL-PROOF RD390	J 2H		213	2D	-	RF LEVER METAL	
R162	R43-1382-15	FL-PROOF RD820	J 2H		214	2D	-	SWITCH ARM	
R167	R43-1315-25	FL-PROOF RD1,5K	J 2H		215	2D	-	REC ARM	
R170	R92-0511-05	FUSE-RESIST10	J 2E		216	2C	-	REC SW HARDWARE	
VR1	R12-4302-05	TRIMMING POT 50K PLAY			217	2C	-	REW ARM	
					218	2C	-	PLAY ARM	
					219	2C	-	FF ARM	
					220	2D	-	PAUSE ARM	
					221	3D	-		

## PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名／規格	Re- marks 備考	Ref. No. 参照番号	Parts No. 部品番号	Description 部品名／規格	Re- marks 備考
222 3D	-	PAUSE CAM		278 2D	G01-1009-08	OPERATION LEVER SPRING	*
223 2C,2D	-	OPERATION LEVER		279 3D	G01-1010-08	LOCK PLATE SPRING	*
224 2D	-	OPERATION LEVER(STOP)		280 3D	G01-1011-08	DRIVE ARM SPRING	*
225 2D	-	LEVER SPRING HOLDER		281 3D	G01-1012-08	BRAKE ARM SPRING	*
226 3D	-	LOCK PLATE		282 1D	G01-1013-08	REW REEL SPRING	*
227 3D	-	DRIVE ARM		283 2D	G01-1014-08	CLUTCH ARM SPRING	*
228 3D	-	CAM HOLDER		284 2C	G01-1015-08	SOLENOID SPRING	*
229 3C	-	TRIGGER LEVER		285 3C	G01-1033-08	SOLENOID SPRING	*
230 1D	-	Brake ARM		286 1D	G02-0335-08	CASSETTE HOLDER SPRING	*
231 3D	-	RETAINER		287 2C,2D	G10-0407-08	FELT	*
232 1C	-	SPECIAL WASHER		288 2C	G13-0446-08	RUBBER CUSHION	
233 2D	-	INTERMEDIATE PULLEY DISK		289 2C,2D	J19-1977-08	CASSETTE HOLDER	*
234 2D	-	INTERMEDIATE PULLEY		290 3C	J21-2395-08	PAUSE SW METAL	*
235 2D	-	SHAFT		291 2C	J31-0429-08	COLLAR	*
236 3C	-	REAR CHASSIS		292 2C,2D	J90-0311-08	CASSETTE GUIDE	*
237 2C	-	SPRING PIN		293 2C,3C	N09-0202-08	PAN HEAD SCREW	
238 2C	-	STOP LEVER HOLDER		294 2C	N09-0203-08	PAN HEAD SCREW	
239 2C	-	STOP LEVER		295 2D,3D	N09-0246-08	PAN HEAD SCREW	
240 2C	-	STOP LEVER COLLAR		296 1D	N09-0591-08	PAN HEAD SCREW	
241 3C	-	TIMER LEVER		297 2D	N09-0827-08	TAP TIGHT SCREW	
242 3C	-	MAIN SW MOUNTING METAL		298 1D,3C	N09-0828-08	TAP TIGHT SCREW	
243 1D	-	REC SENSOR		299 1D	N09-0830-08	BINDING SCREW	
244 1D	-	REC SENSOR ARM		300 1C	N09-0896-04	TAP TIGHT SCREW	*
245 1D	-	REC SENSOR ARM COLLAR		301 2C,2D	N09-0898-08	TAP TIGHT SCREW	*
246 1C	-	TRIGGER OPERATION METAL		302 3C	N09-0899-08	ADJUSTING SCREW	*
247 1D	B09-0220-08	REEL CAP	*	303 1D	N09-0901-08	TAP TIGHT SCREW	
248 3D	D01-0308-08	FLYWHEEL	*	304 1D,3C	N15-1030-46	FLAT WASHER	
249 1D	D03-0015-08	REEL DISK ASSY	*	305 2D	N19-0539-08	SPRING WASHER	*
250 3D	D13-0214-08	DRIVE GEAR ASSY	*	306 2C	N19-0551-08	FLAT WASHER	*
251 3D	D13-0215-08	CAPSTAN GEAR ASSY	*	307 3D	N19-0573-08	SPRING WASHER	*
252 2D	D14-0228-08	RF-ASSY	*	308 3C	S46-1316-08	LEAF SWITCH	
253 2D	D14-0229-08	PINCH ROLLER SUB ASSY	*	309 3C	S46-1317-08	LEAF SWITCH	
254 3C	D15-0526-08	PULLEY	*	310 2D	S46-1318-08	LEAF SWITCH	*
255 3D	D16-0231-08	FLAT BELT	*	311 1D	S46-1319-08	LEAF SWITCH	*
256 3D	D16-0232-08	SQUARE BELT	*	312 2C	T94-0063-08	SOLENOID	*
257 2D	D19-0234-08	CLUTCH ASSY	*	313 3C	T94-0064-08	SOLENOID	*
258 2C,2D	D90-0102-08	STEEL BALL					
259 2C,2D	D90-0104-08	STEEL BALL	*				
260 1C	E23-0305-08	CORD LUG					
F1 2	F05-1023-05	FUSE (1A)	MS				
F1 2	F05-1023-05	FUSE (1A)	UX				
F1 2	F05-1023-05	FUSE (1A)	M2				
F1 2	F06-1021-05	FUSE (1A)					
261 1D	G01-0682-08	REC/PLAY HEAD SPRING					
262 1D	G01-0792-08	HEAD PANEL SPRING	*				
263 2C	G01-0793-08	CASSETTE HOLDER SPRING	*				
264 2D	G01-0794-08	CASSETTE HOLDER SPRING	*				
265 1D	G01-0795-08	LEVER SPRING	*				
266 2D	G01-0796-08	PINCH ROLLER SPRING	*				
267 1C	G01-0797-08	TRIGGER OPERATION SPRING	*				
268 1C	G01-0798-08	LEVER SPRING	*				
269 3D	G01-0799-08	RF ARM SPRING	*				
270 2C	G01-0800-08	RF LEVER SPRING	*				
271 3D	G01-1001-08	SW ARM SPRING	*				
272 2C	G01-1002-08	REC ARM SPRING	*				
273 2D	G01-1003-08	REW ARM SPRING	*				
274 2C	G01-1004-08	PLAY ARM SPRING	*				
275 2D	G01-1005-08	FF ARM SPRING	*				
276 3D	G01-1006-08	PAUSE ARM SPRING	*				
277 3D	G01-1008-08	PAUSE CAM SPRING	*				

## INSTRUCTION FOR PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名 / 規格	Re- marks 備考
②			
①	14 3A 14 3A 15 3A 15 3A 15 3A	A20-1391-13 A20-1417-13 A21-0302-03 A21-0302-03 A21-0302-03	FRONT PANEL ASSY FRONT PANEL ASSY DRESSING PANEL DRESSING PANEL DRESSING PANEL
			*K *T *R PU MX
③			
④			
⑤	C1, C2 C1 C1 C1 C1	C54-3310-39 C90-0145-05 C91-0023-05 C91-0023-05 C91-0025-05	CERAMIC 0.01UF F POLYESTER 0.01UF AC125V CERAMIC 0.01UF AC250V CERAMIC 0.01UF AC250V CERAMIC 0.01UF AC125V
			ET I UM HX P
⑥			

- ① Exploded view drawing No.
- ② Position in exploded view.
- ③ Symbol of new parts
- ④ Area to which parts are shipped. Example: A20-1390-13 is the part No. of FRONT PANEL ASSY for the "K" type products (for U.S.A.). When this column is blank, it means that the same type of parts (same parts No.) are used for the products shipped to all areas.
- ⑤ Reference No. in schematic diagram.
- ⑥ Abbreviation of "ceramic capacitor".

All capacitors and resistors are listed using abbreviations.

Abbreviations

- \* Abbreviations of capacitors (Parts No. with initial letter "C").

ELECTRO	Electrolytic capacitor
LL-ELEC	Low leak electrolytic capacitor
NP-ELEC	Non-pole electrolytic capacitor
MICA	Mica capacitor
POLYSTY	Polystyrene capacitor
MYLAR	Mylar capacitor
CERAMIC	Ceramic capacitor
TANTAL	Tantalum capacitor
MF	Metalized film capacitor
MP	Metalized paper capacitor
OIL	Oil capacitor

The unit "UF" is used in lieu of "μF"

- \* Abbreviations of resistors (Parts No. with initial letters "R").

RC	Carbon composition resistor
RD	Carbon film resistor
FL-PROOF RD	Flame-proof carbon film resistor
RW	Wire wound power resistor
FL-PROOF RS	Flame-proof metal oxide film resistor
RN	Metal film resistor

FUSE-RESIST Resistor with fuse function

2B	Rated wattage	1/8W
2E	Rated wattage	1/4W
2H	Rated wattage	1/2W
3A	Rated wattage	1W
3D	Rated wattage	2W
3F	Rated wattage	3W
3G	Rated wattage	4W
3H	Rated wattage	5W

All resistor values are indicated with the unit (Ω) omitted.

- \* Abbreviations common to capacitors and resistors.

C	±0.25pF (Used for capacitors only)
D	±0.5pF (Used for capacitors only)
F	±1%
G	±2%
J	±5%
K	±10%
M	±20%

Z ..... + 80%, - 20% (Used for capacitors only)

P ..... + 100%, - 0% (Used for capacitors only)

- \* Resistors RD (carbon composition resistors) are not listed in the parts list. For values, refer to the schematic diagram.

- \* CODEs in X28-1320-xx.

K: X28-1320-01

MSUXM2:X28-1320-02

TWH: X28-1320-03

P: X28-1320-04